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Physico-chemical, antimicrobial and antioxidant properties of gelatin-chitosan based films loaded with nanoemulsions encapsulating active compounds

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- 1 Physico-chemical, antimicrobial and antioxidant properties of gelatin-chitosan based films 2 loaded with nanoemulsions encapsulating active compounds 3 Luis J. Pérez-Córdoba^{a,b*}, Ian T. Norton^b, Hannah K. Batchelor^c, Konstantinos Gkatzionis^b, Fotios 4 Spyropoulos^b, Paulo J.A. Sobral^a 5 6 7 ^a Department of Food Engineering, Faculty of Animal Science and Food Engineering, University of São Paulo, Pirassununga 13635-900, São Paulo, Brazil. *E-mail: luchop283@usp.br. 8 9 ^b School of Chemical Engineering, University of Birmingham, Edgbaston, Birmingham B15 2TT, UK ^e Pharmacy School, University of Birmingham, Edgbaston, Birmingham B15 2TT, UK 10 11 12 Abstract 13 The aim of this research was to develop and characterize gelatin-chitosan (4:1) based films that incorporate nanoemulsions loaded with a range of active compounds; N₁: canola oil; N₂: α -14 tocopherol/cinnamaldehyde; N₃: α-tocopherol/garlic oil; or N₄: a-tocopherol/cinnamaldehyde and garlic 15 16 oil. Nanoemulsions were prepared in a microfluidizer with pressures ranging from 69 to 100 MPa, and 3 processing cycles. Films were produced by the casting method incorporating 5g $N_{1,2,3,4}/100$ g 17 18 biopolymers and using glycerol as a plasticizer, and subsequently characterized in terms of their 19 physico-chemical, antimicrobial and antioxidant properties. No differences (p>0.05) were observed for 20 all films in terms of moisture content (18% w/w), and thermal properties. The films' solubility in water 21 and light transmission at 280 nm were considerably reduced as compared to the control, N1 (15% and 22 60% respectively) because of the nanoemulsion incorporation. The film loaded with N₁ showed the greatest (p<0.05) opacity, elongation at break and stiffness reduction, and was the roughest, whilst the 23 24 lowest tensile strength and ability to swell were attained by films loaded with N₃ and N₄, respectively. 25 DSC and X-ray analyses suggested compatibility among the biopolymeric-blend, and a good 26 distribution of nanodroplets embedded into the matrix was confirmed by AFM and SEM analyses. Films 27 loaded with nanoencapsulated active compounds (NAC) were very effective against Pseudomonas 28 aeruginosa, and also showed high antioxidant activity. Overall, the present study offers clear evidence 29 that these active-loaded films have the potential to be utilized as packaging material for enhancing food 30 shelf life. 31 **Keywords:** biopolymer, active films, emulsion, α -tocopherol, cinnamaldehyde, garlic oil.
- 32

33 Chemical compounds studied in this article:

34 Cinnamaldehyde (PubChem CID: 637511); alpha-tocopherol (PubChem CID: 14985); Garlic oil

35 (PubChem CID: 6850738); Tween 20 (PubChem CID: 443314); Span 60 (PubChem CID: 14928);

36 Chitosan (21896651); Acetic acid (PubChem CID: 176); Glycerol (PubChem CID: 753); 2,2'-azino-

bis(3-ethylbenzothiazoline-6-sulphonic acid) (PubChem CID: 16240279); 1,1-Diphenyl-2picrylhydrazyl (PubChem CID: 2735032).

39

40 **1. Introduction**

41 The development of biodegradable packaging has been the focus of recent research, as an 42 alternative to plastic material derived from petroleum, which due to their poor biodegradation generate a massive accumulation of plastic waste in the environment (Arancibia, Giménez, López-Caballero, 43 44 Gómez-Guillén, & Montero, 2014; Rubilar et al., 2013). Films based on biopolymers do not have the 45 same physical properties as synthetic plastics, but they present a promising application because they 46 generally are from renewable sources, non-toxic, biodegradable, biocompatible, and sometimes could 47 become edible material (Chen et al., 2016; Kurek, Galus, & Debeaufort, 2014; Pérez-Córdoba & Sobral, 48 2017). Furthermore, these films are excellent vehicles for incorporating a wide variety of active agents, 49 such as antioxidant and antimicrobial compounds, and thus, these biodegradable materials can be used 50 for active packaging (Abdollahi, Rezaei, & Farzi, 2012; Rhim & Ng, 2007).

51 According to Gennadios, McHugh, Weller, & Krochta (1994), gelatin (G) was one of the first 52 materials used as a carrier of bioactive components. Gelatin is a protein obtained by hydrolyses of the 53 collagen from bones and skin via exposure to acidic (type-A) or alkaline (type-B) pre-treatment 54 conditions (Gómez-Guillén et al., 2009). Gelatin has excellent film-forming properties and can 55 generally form films with good mechanical characteristics that also act as barriers to oxygen, carbon 56 dioxide, and volatile compounds (Tongnuanchan, Benjakul, & Prodpran, 2012); they form however a 57 relatively poor barrier to moisture mainly due to the hydrophilic nature of the gelatin molecules (Ahmad 58 et al., 2012). Moreover, gelatin has the ability to blend well with others biopolymers, such as chitosan 59 (Bonilla & Sobral, 2016; Pérez-Córdoba & Sobral, 2017).

60 Chitosan (Ch) is a linear polysaccharide consisting of β -(1–4)-2-acetamido-D-glucose and β -61 (1-4)-2-amino-D-glucose units, derived from chitin through deacetylation in alkaline media, and it is 62 the second most abundant polysaccharide found in nature, after cellulose (Baron, Pérez, Salcedo, Pérez-63 Córdoba, & Sobral, 2017; Elsabee & Abdou, 2013). Similar to gelatin, chitosan has excellent film-64 forming properties and offers great potential as the basis for active packaging material due to its intrinsic 65 antimicrobial activity (Kanatt, Rao, Chawla, & Sharma, 2012). Blending chitosan with gelatin can 66 produce films with improved properties, showing antimicrobial or antioxidant activity due to the 67 presence of chitosan, or following the incorporation of hydrophilic bioactive agents (Benbettaïeb, 68 Kurek, Bornaz, & Debeaufort, 2014; Bonilla & Sobral, 2016; Hosseini, Rezaei, Zandi, & Ghavi, 2013; 69 Jridi et al., 2014; Pereda, Ponce, Marcovich, Ruseckaite, & Martucci, 2011; Rivero, García, & Pinotti, 70 2009).

More recently, a number of studies have reported biopolymer films loaded with lipophilic
compounds that are dispersed within the hydrophilic film structure as nanodroplets (nanoemulsions)
(Acevedo-Fani, Salvia-Trujillo, Rojas-Graü, & Martín-Belloso, 2015; Alexandre, Lourenço, Quinta

74 Bittante, Moraes, & Sobral, 2016; Chen et al., 2016; Otoni, Avena-Bustillos, Olsen, Bilbao-Sáinz, & 75 McHugh, 2016; Sasaki, Mattoso, & de Moura, 2016). In parallel to these studies, other works have 76 focused on the encapsulation of essential oils within a nanoemulsion microstructure (Sasaki et al., 77 2016), flavonoids, such as rutin (Dammak & Sobral, 2017), curcumin (Sari et al., 2014) and other 78 compounds like α-tocopherol (Cheong, Tan, Man, & Misran, 2008; Yang & McClements, 2013), 79 cinnamaldehyde (Donsì, Annunziata, Vincensi, & Ferrari, 2012) or garlic oil (Wang, Cao, Sun, & 80 Wang, 2011). Potential applications of nanoemulsions for the encapsulation of bioactive components, 81 either as a viable and efficient approach to increase their physical stability or in order to minimize their 82 potentially detrimental sensorial effects, have been well documented within the food sciences research 83 arena (Donsì, Annunziata, Sessa, & Ferrari, 2011; Fathi, Mozafari, & Mohebbi, 2012).

84 Among such bioactive compounds recently studied, α -tocopherol (α -t), cinnamaldehyde (Cin), 85 and garlic oil (GO) have been shown to exhibit a wide range of biological effects including antimicrobial and/or antioxidant properties (Donsì et al., 2012; Wang et al., 2011; Yang & McClements, 86 87 2013). α -tocopherol is an isomer and the most naturally abundant and biologically active form of 88 vitamin E in humans (Yang & McClements, 2013) and it has been shown to have high antioxidant 89 activity in both biological and food systems (Saberi, Fang, & McClements, 2013). Cinnamaldehyde is 90 a hydrophobic aromatic compound with a benzene ring and an aldehyde group. It is the main active 91 component of cinnamon oil (Chen et al., 2016) and it has been shown to be active against a broad range 92 of foodborne pathogens bacteria, fungi and viruses (Wei, Xiong, Jiang, Zhang, & Wen Ye, 2011). Garlic 93 oil is an essential oil extracted from garlic bulbs, which contains a range of compounds; mainly diallyl 94 disulfide (60%), diallyl trisulfide (20%), allyl propyl disulfide (16%), a small quantity of disulfide and possibly diallyl polysulfide (Pranoto, Rakshit, & Salokhe, 2005). It is also used as a food preservative 95 96 and it has been shown to inhibit the growth of a wide range of pathogens and spoilage microorganisms, 97 including bacteria, mold, fungi, parasites and viruses (Sung, Sin, Tee, Bee, & Rahmat, 2014). All three 98 of these active compounds have been categorized as safe (GRAS) for use in food by the US Food and 99 Drug Administration (FDA) (Chen et al., 2016; Wei et al., 2011) and have been independently used as 100 active additives within a range of packaging formulations (Noronha, De Carvalho, Lino, & Barreto, 101 2014; Otoni et al., 2016; Pranoto et al., 2005). However, they are poorly soluble in water and as such 102 extremely difficult to incorporate within film formulations, which are usually hydrophilic/aqueous 103 systems (Alexandre et al., 2016).

104 The present study reports on a microstructural approach that involves the encapsulation of 105 active compounds within oil-in-water (O/W) nanoemulsions, before incorporating these into a 106 biopolymer film formulation, in order to facilitate dispersion of the bioactive species into the 107 biopolymer matrix (Chen et al., 2016). To the best of the authors' knowledge, the joint incorporation of 108 nanoencapsulated active compounds (NAC), such as α -t, plus Cin and/or GO, within gelatin-chitosan 109 (G-Ch) based films, in order to improve the films' physicochemical, antimicrobial and antioxidant 110 properties, has not been previously reported. The objective of this work was to successfully produce G- 111 Ch based films loaded with O/W nanoemulsions containing the encapsulated α -t, and Cin and/or GO 112 active compounds and then characterize these formulations in terms of moisture content, solubility in 113 water, swelling, light transmission, opacity, crystallinity, mechanical and thermal properties, 114 microstructure, as well as their antioxidant and antimicrobial activities, thus enabling future 115 development and application of such composite systems as food packaging material.

116

117 2. Material and Methods

118 2.1 Material

Garlic oil (purity >99%), cinnamaldehyde (>95%), and α -tocopherol (>96%), Span 60, medium 119 molecular weight chitosan (degree of deacetylation: 75–85% and viscosity: 200–800 cps), Trolox, TPTZ 120 (2,4,6-tripyridyl-s-triazine), chloride acid, Iron trichloride, and ethanol were purchased from Sigma-Aldrich 121 122 and Labsynth (São Paulo, Brazil). Pigskin gelatin (type A, bloom 260° and molecular weight $\sim 5.2 \times 10^4$ Da) was supplied by GELNEX (Itá, SC, Brazil). Acetic acid, glycerol, Tween 20, DPPH (2,2-diphenyl-123 1-picrylhydrazyl), potassium persulfate, ABTS⁺⁺ [2,2'-azino-bis(3-ethylbenzothiazoline-6-sulphonic 124 acid)], sodium bromide, sodium hydroxide, nutrient broth, and Mueller Hinton agar were obtained from 125 Sigma-Aldrich (Dorset, England, UK). Canola oil was purchased from a local supermarket. Deionized 126 Millipore water (Elix[®] 5UV, essential), tetracycline, and strains of bacteria *P. aeruginosa* (ATCC 127 15692) and L. monocytogenes (ATCC 35152) were provided by the microbiology laboratory at the 128 129 School of Biochemical Engineering of the University of Birmingham.

130

131 **2.2 Nanoemulsion preparation**

The α -tocopherol and cinnamaldehyde and/or garlic oil were encapsulated in nanoemulsions 132 using the microfluidization technique. Three oil-in-water (O/W) nanoemulsions containing a fixed 133 amount of 3% (w/v) α -t/Cin (N₂), α -t/GO (N₃), or an equimolar mixture of α -t/Cin and GO (N₄) were 134 135 prepared by firstly incorporating these active compounds into canola oil, using Span 60 (1.5 w/v) as the lipophilic emulsifier. This oil phase (10 % w/v) was then initially mixed with an aqueous phase 136 containing water and Tween 20 (3.5% w/v) as the hydrophilic emulsifier in a 1:9 ratio using a magnetic 137 138 stirrer (RH basic2, IKA, Germany) for 5 min at room temperature. Afterwards, a coarse emulsion was 139 prepared using a high shear mixer (Silverson L5M, Buckinghamshire, UK) operating at 5000 rpm for 5 min. These coarse emulsions were analyzed by optical microscopy (DFC 450C, Leica, Germany). 140 Nanoemulsions were obtained by passing the coarse emulsion through a microfluidizer (M-110S, 141 142 Microfluidics, USA) at different pressures (69 - 100 MPa) and 3 processing cycles, selected after 143 previous optimization (data not shown).

An O/W nanoemulsion with the same oil:aqueous phase (1:9) ratio, without active compounds, was prepared following the same procedure, and it was considered as a control (N₁). Samples were stored in amber glass containers at $4 \pm 1^{\circ}$ C and their stability was monitored over a period of 90 days. 147 The encapsulation efficiency (EE) of all active species within the nanoemulsions was calculated
148 immediately post-emulsification and after 90 days of storage (Equation 1).

149

 $EE = (AC_R / AC_I) x 100 \tag{1}$

where AC_R is the amount of active compound (α -t, Cin or GO) remaining within the droplets of the nanoemulsion, determined as described below, and AC_I is the amount of active compound initially added to the emulsion (Davidov-Pardo & McClements, 2015).

The amount of active compound (α -t, Cin or GO) remaining within the droplets of the 153 nanoemulsion was determined by using an UHPLC⁺ (Dionex Ultimate 3000, Thermo scientific, 154 Germany). Analyses were carried out by diluting the sample in methanol to facilitate the α -tocopherol 155 and garlic oil (0.01% v/v) or cinnamaldehyde (0,003% v/v) detection. The diluted samples were 156 separated in a Phenomenex Luna 3a C18 column (150 x 4.6 mm, i.d. 3 µm) with an elution system of 157 methanol:acetonitrile:water (68:28:4) for α -tocopherol or methanol:acetonitrile:phosphoric acid (1% 158 159 v/v) (50:30:20) for cinnamaldehyde and garlic oil. The flow rate of the mobile phase solvents was 1 mL/min, the injection volume was 25 μ L (α -t) or 10 μ L (Cin and GO), and the detection wavelength 160 161 was set at 208, 285 and 210 nm, for α -t, Cin and GO respectively (Mao, Yang, Xu, Yuan, & Gao, 2010).

The nanoemulsions were characterized in terms of their mean particle size, polydispersity
index, and ζ-potential using a Zetasizer (Nanoseries, Malvern Instruments, UK), pH using a pHmeter
(SevenCompact, Mettler Toledo, Switzerland), flow behavior using a rheometer (Kinexus Pro⁺,
Malvern Instruments, UK), and microstructure and morphology using atomic force microscopy (Ntegra
prima, NT-MDT Co., Russia). All measurements were performed at least in triplicate. These
characterized nanoemulsions (N₁, N₂, N₃, and N₄) were then incorporated within the fabricated G-Ch
based films.

169

170 **2.3 Film production**

Films were produced by blending G-Ch (4:1 ratio) using the casting technique. A film-forming 171 172 solution (FFS) (5 g biopolymer/100 g FFS), loaded with nanoemulsions encapsulating active 173 compounds (5 g/100 g biopolymer) and glycerol (30 g/100 g biopolymer) as the plasticizer, was used. Gelatin and chitosan solutions loaded with nanoemulsions were prepared separately, then, the FFS was 174 175 mixed under stirring in a plate stirrer (SB162-3, Stuart, UK) for 10 min, and subsequently homogenized 176 using a high shear mixer (Silverson L5M, Buckinghamshire, UK) at 5000 rpm for 5 min. During stirring, the pH was adjusted at 5.6 for complexation between chitosan and gelatin to take place; the 177 selected pH value is above the isoelectric point of gelatin (Pi = 4.5-5.2), where all the gelatin chains 178 are negatively charged, and below pH 6.2 in order to prevent chitosan precipitating out of solution 179 (Benbettaïeb et al., 2014). FFS was sonicated and degassed in a Sonicator (ultrasonic cleaner QS18, 180 Ultrawave, UK) at 50°C for 10 min. Finally, FFS was poured into a plastic Petri dish (14 cm diameter) 181

and placed in a forced air oven (GPS/50/CLAD/250/HYD, Leader, UK) at 30 ± 0.5 °C for 24 h, in order to obtain the films.

184 After peeling from the petri dish, the films were conditioned inside desiccators containing a saturated solution of NaBr (relative humidity 58%) for 7 days, prior to the characterization of their 185 186 physicochemical, antimicrobial, and antioxidant properties. For SEM and AFM analyses, the newly 187 formed films were instead conditioned in silica gel (relative humidity 0 %) for the same period. 188 Furthermore, two films were made using the same G-Ch blend (4:1). The first one was prepared without 189 the incorporation of a nanoemulsion (N_0) , while the second one was loaded with a control nanoemulsion 190 (N_1) described in section 2.2. Both films were formed using glycerol as a plasticizer and they were produced and conditioned as described above; hereinafter referred to as control 1 and control 2 films, 191 192 respectively.

193

194 2.4 Film Characterization

195 **2.4.1 Thickness**

196A digital micrometer (AK9635D, Sealey, UK) was used to measure the film thickness to the197nearest 0.001 mm at 10 random positions on the surface of each film produced (Barón et al. 2017).

198

199 2.4.2 Moisture content

Moisture content (MC) was determined by cutting film samples into discs (20 mm in diameter) and measuring the reduction in the mass of a minimum of 3 discs (from each film) following oven drying (GPS/50/CLAD/250/HYD, Leader, UK) at 105 °C for 24 h. The results were expressed as g of water/100 g of wet material (Barón et al. 2017). Measurements were performed in triplicate.

204

205 2.4.3 Solubility in water and swelling

For solubility in water (SW) and swelling (S) measurements, film samples were cut in discs (20 mm in diameter), weighed, and immersed in 50 mL of distilled water under stirring in a shaker (Incu-Shake MIDI, SciQuip, UK) at 60 rpm and at room temperature for 24 h. Film samples were then removed from the solution, re-weighed, and dried in an oven at 105°C for 24 h to determine their final dry matter. These values were then used to calculate SW and S, expressed as g of solubilized mass/100 g of dried material and g of gained water/g of dried material, respectively (Gontard et al. 1994). All measurements were carried out in triplicate.

213

214 2.4.4 Mechanical properties

Tensile strength (TS), elongation at break (EB), and elastic modulus (EM) were measured according to the ASTMD 882/12 standard method (2001). Samples were cut into 15 mm x 100 mm strips, and tested using a texture analyzer (TA.XT2i, Stable Micro System, UK) with grip separation of 50 mm and speed rate of 1 mm/s until breaking. TS and EB were obtained directly from the stress *vs*. strain curves, which are produced from the force–deformation data, and the EM was determined as the
angular coefficient in the linear part of the curve using the Exponent Lite v.4.0.13.0 software (Stable
Micro System, UK) (Baron et al., 2017). Data were collected for at least 10 sample strips from each
film.

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2.4.5 Light transmission and transparency

Light transmission of films against ultraviolet and visible light was determined in transmittance
 mode at selected wavelengths (200 to 800 nm) using a UV-VIS spectrophotometer (Orion AquaMate
 8000, Thermo Scientific, Germany), according to the procedure described by Bonilla & Sobral (2016).
 The transparency value for each film was calculated using Equation 2.

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- 230
- 231

Transparency value = $(-\log T_{600})/x$ (2)

where T_{600} is the fractional transmittance at 600 nm, and x is the film thickness (mm). The higher transparency value represents the lower transparency of films (Ahmad et al., 2012). Five samples of each film were used for transmittance measurements.

235

236 **2.4.6 X-ray diffraction (XRD)**

XRD was used to determine the film's crystallinity. Analyses were carried out using an X-ray
diffractometer (Miniflex600, Rigaku, Japan) with Cu as the source. Samples were cut in squares of 20
mm x 20 mm and placed on a glass plate, which was placed inside the chamber of the equipment.
Measurements were recorded in triplicate at room temperature, 40 kV and 40 mA current, in the region
of 20 from 8° to 70° (with a constant speed of 1° min⁻¹) using the Miniflex Guidance software (Rigaku,
Japan) (Chen et al., 2016).

243

244 2.4.7 Differential scanning calorimetry (DSC)

Thermal properties of the films were determined using a differential scanning calorimeter (DSC 245 TA2010, TA Instruments, USA), controlled by a TA5000 system (TA Instruments, USA) and a quench 246 cooling accessory. Approximately 10 mg (± 0.01 mg) of sample were weighed in a precision balance 247 (AP 2500 Analytical Plus, Ohaus, Switzerland), were conditioned in a hermetically sealed aluminum 248 pan and heated in double run at 5°C/min from -150 to 150 °C in an inert atmosphere (45 ml/min of N₂). 249 250 An empty pan was used as the control. The results were analyzed using the instrument's software (V1.7F, TA Instruments, USA) in order to determine the glass transition temperature (Tg), in the first 251 and second scan, as well as the melting temperature (Tm) and enthalpy (Δ Hm) of the sol-gel transition 252 253 (Alexandre et al., 2016; Sobral, Menegalli, Hubinger, & Roques, 2001). DSC measurements were performed in triplicate. 254

255 2.4.8 Atomic force microscopy (AFM)

256 AFM analyses were performed according to Ma et al. (2012), using the atomic force microscope (Topview opticsTM Nanowizard, JPK Instruments, Germany) equipped with a DP17/GP/NAI 257 (μ MASCH) tip and operated in contact mode. Samples (2 cm × 2 cm) from each film were pasted on a 258 259 glass slice using a double-sided adhesive tape. AFM images (with a scan size of $10 \ \mu m \times 10 \ \mu m$) were 260 collected from the air side of the films at a fixed scan rate of 0.7 - 0.8 Hz. The surface roughness of the films was calculated based on the root mean square (RMS) deviation from the average height of peaks 261 after subtracting the background using the JPK-SPM and JPK Data processing software (JPK, 262 263 Germany) (Ma et al., 2012).

264

265 2.4.9 Scanning electron microscopy (SEM)

Film microstructures were studied using an environmental scanning electron microscope (FEG-ESEM XL30, Phillips, Japan). Film samples were fixed on the support using double-sided adhesive tape and initially coated with Platinum in a Sputter coater (SC7640, Quorum Technologies, UK) to allow better observation of film surface and cross section. Micrographs of the films' surfaces and crosssections were taken in triplicate at random positions on the films, at 10 kV and a magnification of 1000x. For cross-sectional analysis, samples were cryo-fractured after immersion in liquid nitrogen (Kurek et al., 2014).

273

274 2.4.10 Antimicrobial activity

The antimicrobial activity of the films was assessed against *Pseudomonas aeruginosa* ATCC 275 276 15692 and Listeria monocytogenes ATCC 35152 by the agar diffusion method based on the guidelines of the Clinical and Laboratory Standards Institute (CLSI, 2006) with slight modifications (Wayne, 277 2006). Microbial cultures were grown overnight in nutrient broth (Sigma Aldrich, England, UK) at 37 278 279 °C and 150 rpm. The cells were harvested by centrifugation at 2000 rpm for 10 min and washed in 280 sterile phosphate buffer saline (pH 7.2) twice (Kadri, Devanthi, Overton, & Gkatzionis, 2017). Inocula with a turbidity equivalent to a McFarland 0.5 standard were prepared (10^8 cfu/mL), then diluted to a 281 final concentration of 10⁵ cfu/mL into Mueller Hinton agar (Merck, UK) and poured into petri plates 282 283 after mixing (Kavoosi, Rahmatollahi, Mohammad Mahdi Dadfar, & Mohammadi Purfard, 2014). After solidification, discs (diameter 20 mm) of films containing the nanoemulsions N_1 , N_2 , N_3 and N_4 (or not, 284 285 N₀), were placed in plicate on the medium, and the plates were incubated at 37 °C for 24 h. The area of 286 the whole zone was calculated, then subtracted from the film disc area, and this difference in area was 287 reported as the zone of inhibition (Seydim & Sarikus, 2006).

288

289 2.4.11 Determination of antioxidant activity

The films' antioxidant activity was measured using the 2,2'-azino-bis(3-ethylbenzothiazoline 6-sulphonic acid) (ABTS⁺) and 1,1-diphenyl-2-picrylhydrazyl (DPPH[•]) free radical scavenging

- 292 methods, and the ferric reducing ability of plasma (FRAP) assay, as described by Re et al. (1999),
- Brand-Williams, Cuvelier, & Berset (1995) and Ferreira, Nunes, Castro, Ferreira, & Coimbra (2014),
- respectively. For ABTS⁺⁺ and DPPH[•] analyses, 0.1 g samples from each film were immersed into 10 ml
- of a hydroalcoholic mixture (1:1) and kept under agitation overnight at 80 rpm and 20°C to encourage
- the extraction of the encapsulated compounds. All antioxidant analyses were performed in triplicate.
- 297

298 **2.4.11.1 ABTS**^{•+} method.

A solution containing ABTS^{•+} radical (7 mM) and potassium persulfate (2.45 mM) was initially mixed (1:0.5) and kept in the dark for 16 h. Subsequently, an aliquot of this solution was diluted with ethanol in order to prepare the ABTS^{•+} working solution with an absorbance value of 0.70 ± 0.02 , as measured using a UV-Vis spectrophotometer at 734 nm. An aliquot (100 µL) of the solubilized and centrifuged (4000 rpm, 30 min) samples was added to the ABTS^{•+} working solution (900 µL), and the mixture was kept in the dark within 6 min (Bonilla & Sobral, 2016; Re et al., 1999). Antioxidant activity is calculated and expressed as Trolox equivalent TE (µmol/g dried film).

306

307 **2.4.11.2 DPPH[•] method.**

308 A centrifuged (4000 rpm, 30 min) aliquot of the solubilized film (1.5 mL) was added to 1.5 mL 309 of DPPH[•] radical solution (60 μ M), and it was kept in the dark for one hour. After this period, the 310 absorbance was determined at 515 nm using a UV-Vis spectrophotometer (Brand-Williams et al., 1995). 311 Antioxidant activity is calculated and expressed as Trolox equivalent TE (μ mol/g dried film). 312 Antioxidant activity is expressed as TE (μ mol/g dried film).

313

314 2.4.11.3 FRAP assay

A solution of FeCl₃ (20 mM) was prepared in distilled water and TPTZ was prepared in 40 mM HCl. To prepare the FRAP reagent, 25 mL acetate buffer (0.3 M, pH 3.6) were mixed with 2.5 mL of TPTZ and 2.5 mL FeCl₃. Film samples of 50 mm x 50 mm (~ 2.5 mg) were placed in 3 mL of FRAP solution and 0.3 mL of distilled water for 24 h. Following this period, the absorbance of the filmcontaining solution was measured at 593 nm using a UV-Vis spectrophotometer. The absorbance of the FRAP solution (without the film) was also measured as a blank (Ferreira et al., 2014). Antioxidant activity is expressed as TE (µmol/g dried film).

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- 323

324 **2.5 Statistical analysis**

Analysis of variance (ANOVA) was conducted using the Statgraphics[®] centurion XV (StatPoint, Inc., 2006) software. The obtained mean values were subjected to Duncan's multiple-range test, and in all cases, values with p<0.05 were considered to be significant.

329 **3. Results and Discussion**

330 3.1 Nanoemulsion characterization

331 3.1.1 Encapsulation efficiency

332 The results presented in Table 1 show that Cin and GO had higher EE than α -t during the 333 encapsulation process and nanoemulsion storage. Nevertheless, all of them had a slight reduction in EE during storage. This loss could be associated with the high pressure and cycle number used in the 334 335 nanoemulsion preparation or could be due to the partial volatility of those compounds, principally the Cin and GO. Furthermore, the harsh processing conditions, as well as the presence of heat, light, and 336 oxygen during processing, could explain the active compound loss. These extreme conditions might 337 338 have caused chemical degradation of α -tocopherol, resulting in a reduction of the quantified α -t 339 concentration (Anarjan, Mirhosseini, Baharin, & Tan, 2011; Cheong et al., 2008). When comparing the EE for Cin or GO between N_2 or N_3 and N_4 , which contain the three joint mixed compounds (Table 1), 340 a clear reduction in the encapsulated compound quantified immediately post-emulsification and also a 341 342 significant difference (p < 0.05) between the EE values after 90 days of storage for both Cin and GO was 343 seen. Hence, the fact that encapsulating three compounds instead of two, clearly affected their EE. On 344 the other hand, the EE for α -t did not show significant difference (p>0.05) after post-emulsification 345 regardless of the nanoemulsion. However the storage time had a significant (p<0.05) effect on the EE 346 for this active compound in all nanoemulsions, which was expected due to the high sensitivity of this 347 molecule (Nhan & Hoa, 2013).

348 Despite the obtained EE during the nanoemulsion preparation and the slight loss of the active 349 compounds after 90 days under refrigeration, it was proven that the remaining NAC was sufficient to 350 guarantee a very good antimicrobial and antioxidant properties for the prepared emulsions (data not 351 shown.

352

353 3.1.2 Droplet size, polydispersity, ζ-potential and pH measurements

354 The nanoemulsions were also evaluated in terms of their physicochemical properties (Table 1). 355 The control nanoemulsion (N_1) without encapsulated actives, presented the highest (p<0.05) droplet size, polydispersity index (PDI), ζ-potential, and pH values, among all tested formulations (Table 1). 356 For nanoemulsions loaded with active compounds, mean particle size, PDI, and ζ -potential values 357 remained between 111.0 and 130.0 nm, 0.14 - 0.20 and -12.0 to -16.0 mV, respectively, with all 358 359 characteristics remaining unchanged over the 90 days storage (Table 1). All emulsions were found to 360 possess droplet sizes within the desired nano-scale region with a monomodal size distribution (Figure 361 1). Moreover, it could be confirmed that those nanoemulsions presented an excellent physical stability 362 across the 90-day storage at 4 °C.

The nanoemulsions were also analyzed using an atomic force (AFM) microscope. The size, homogeneity and spherical morphology of the oil nanodroplets were confirmed by the AFM data and images, which revealed uniformly sized spherical particles with sizes from 110 to 150 nm for all nanoemulsions (Figure 2), as measured by the dynamic light scattering (DLS) in Zetasizer (Table 1).

367 368

Insert Table 1

- 369 Insert Figure 1
- 370 Insert Figure 2
- 371

372 With regard to their polydispersity, only nanoemulsions with encapsulated active compounds had PDI values lower than 0.20 over the 90-days storage (Table 1), displaying a monodisperse droplet 373 374 size distribution (Figure 1) and showing a visual and physical stability, perhaps as a result of the optimal 375 pressure and number of processing cycles used throughout the homogenization process, as reported in previous works by Tan & Nakajima (2005); Troncoso, Aguilera, & McClements (2012), and Pérez-376 377 Córdoba & Sobral, (2017). Although the PDI value for the control nanoemulsions was 0.20 upon 378 formation, this shifted slightly to higher values as a small shoulder at size ranges of approximately 8µm 379 developed during storage (Figure 1a). These results suggested that the microfluidizer was able to 380 produce nanoemulsions from coarse emulsions containing polydisperse micrometers droplets (Supplementary Figure S1). Nanoemulsions with ζ -potential values greater than +30 mV or lower than 381 -30 mV are expected to be highly stable since droplets are sufficiently charged to enable inter-particle 382 repulsive forces to dominate (Heurtault, Saulnier, Pech, Proust, & Benoit, 2003; Salvia-Trujillo, Rojas-383 Graü, Soliva-Fortuny, & Martín-Belloso, 2013). As can be observed in Table 1, the negative ζ-potential 384 385 values for all nanoemulsions were above this -30 mV threshold, potentially as a result of the adsorption 386 of hydroxyl ions at the oil-water interface and subsequent development of hydrogen bonds between 387 these ions and the ethylene oxide groups of the surfactant (Dias et al., 2014; Jo & Kwon, 2014). Nevertheless, despite their moderate magnitude, the resulting net charge differences in the tested 388 nanoemulsions were able to contribute to the systems' high stability against creaming and/or 389 flocculation phenomena during storage (Jo & Kwon, 2014). 390

391 In terms of pH, the control nanoemulsions were able to maintain a value of pH 6 for the duration 392 of storage, whilst a significant (p<0.05) pH reduction was observed for all nanoemulsions with encapsulated active compounds. This behavior could be attributed to the production of acidic 393 394 compounds (carboxylic acids) after the decomposition of hydroperoxides from the oxidation of the encapsulated lipophilic compounds (Cheong, Tan, & Nyam, 2017; Grill, Ogle, & Miller, 2006). 395 396 Cheong et al., (2017) also observed the same pH reduction behavior and very close pH values for kenaf 397 seed (Hibiscus cannabinus L.) oil-in-water nanoemulsion stored at 4 °C. Hsu & Nacu (2003) affirm that an ideal pH value for O/W emulsions should be greater than 4.0 to ensure stability. Similarly, 398

Nejadmansouri et al. (2016) reported that, at higher pH values (pH>4), nanoemulsions remain relatively
stable against droplet aggregation as a result of sufficient electrostatic repulsions between negatively
charged droplets (Nejadmansouri et al., 2016).

- 402
- 403 **3.1.3** Flow behavior of nanoemulsions

404 In this study, the viscosity was not dependent on the shear rate used for the sample test when measured at ambient temperature ($20^{\circ}C \pm 2^{\circ}C$). All prepared nanoemulsions presented viscosity values 405 of approximately 10⁻³ mPa.s, being closer to the viscosity of water, and showed Newtonian behavior. 406 407 This behavior could be attributed to that those nanoemulsions were prepared with an oil phase of 10% w/w. According to Floury, Desrumaux, Axelos, & Legrand, (2003), emulsions containing less than 20% 408 (w/w) of the dispersed phase always show a Newtonian behavior, regardless of the homogenization 409 410 pressure or another condition applied in their preparation. Alexandre et al. (2016) obtained similar flow behavior when preparing O/W nanoemulsion loaded with ginger essential oil. This rheological behavior 411 can be considered as interesting because water is the solvent usually used in the biopolymer-based film 412 413 preparation (Alexandre et al. 2016).

414

415 **3.2 Film characterization**

Films prepared without (N_0) or with nanoemulsions $(N_1, N_2, N_3, \text{ or } N_4)$ were visually homogeneous with no cracks, scratches, bubbles, or visible phase separation. Film thickness was well maintained by controlling the mass ratio of FFS/dish area and thus remained constant at 0.080 ± 0.002 mm (p>0.05) across all film formulations (Table 2). According to Benbettaïeb et al. (2014), controlling thickness is key for ensuring the films' physical and barrier properties.

421 422

Insert Table 2

- 423
- 424 **3.2.1** Moisture content, solubility in water and swelling

No significant difference (p>0.05) was observed in the moisture content (MC) of all samples
(Table 2), which was maintained at approximately 18%. It is therefore evident that the oil phase fraction
in the nanoemulsions was relatively low and did not affect the hygroscopicity of the produced films,
which was predominantly dictated by the biopolymer matrix (Pérez-Córdoba & Sobral, 2017).

- 429 Solubility is another important film characteristic that can affect film integrity as well as the 430 migration of the encapsulated bioactive compounds into the foodstuff (Mihaly Cozmuta et al., 2015). 431 All films loaded with nanoemulsions (N_1 , N_2 , N_3 , or N_4) presented slightly lower (p<0.05) solubility in 432 water (SW) than the control 1 film (N_0); SW values for the former were between 43.1 and 48.9%, with 433 films loaded with N_2 and N_3 exhibiting the lowest SW (p>0.05) (Table 2).
- Ahmad et al. (2012) reported a reduction on the water solubility of gelatin-based filmsfollowing the incorporation of bergamot and lemongrass oil. This was presumably due to the non-polar

components in the used oils, which resulted in a substantial physical interference in the entanglement
of gelatin polypeptide chains within the film matrix. Such interference, which might have led to a
significant blockade on the capacity of gelatin to interact with water molecules, would be mainly
responsible for reducing the water solubility of the composite films (Hosseini et al., 2013; Mihaly
Cozmuta et al., 2015).

441 These SW values were similar to those reported by Ma et al. (2012) (44.7 %) and Gómez-Estaca, López de Lacey, López-Caballero, Gómez-Guillén, & Montero (2010) (41.1%) for gelatin or 442 gelatin-chitosan based films loaded with nanoemulsified olive or clove oil droplets in water, 443 444 respectively. This was attributed to the establishment of protein-polyphenol interactions which weaken 445 the interactions that stabilize the protein network (Gómez-Estaca et al., 2010). On the other hand, Jridi et al. (2014) reported higher SW (85.6%), and Benbettaïeb et al. (2014), Hosseini et al. (2013), and 446 Gómez-Estaca et al. (2010) obtained lower SW values for G-Ch (37.8-39.1%) or G-Ch films loaded 447 with essential clove oil (29.5%) than those obtained in this work. This evidence demonstrates that SW 448 does not correspond to a simple rule of mixing and may result from interactions between both gelatin 449 450 and chitosan caused by electrostatic forces, hydrogen bonding, etc, or by the presence of droplets oil 451 that stabilize the film structure (Jridi et al., 2014; Pereda et al., 2011), as will be discussed in section 452 3.2.4 and seen in the X-ray diffractograms (Figure 3).

453 Despite its highest SW, the control 1 film (N_0) displayed the lowest ability to swell (26.9 g/g) 454 as well as the greatest (p<0.05) surface hydrophobicity amongst all tested samples; the latter was evaluated by contact angle measurements (data not shown). Although film swelling (S) was found to 455 vary between different systems (p<0.05), this was not dependent on the incorporation (or not) of the 456 457 nanoemulsion, with the N₁ and N₄ films, displaying the highest (30 g/g) and lowest (25.3 g/g) swelling, 458 respectively. Nonetheless it is expected that these films would exhibit a high degree of swelling due to the great water uptake capacity of gelatin and also the porous structure of its polymeric network 459 460 (Kavoosi, Mohammad, Dadfar, Purfard, & Mehrabi, 2013).

461

462 **3.2.2 Mechanical properties**

The N_0 films displayed the highest (p < 0.05) tensile strength (TS) and the lowest elongation at 463 464 break (EB) values among all samples (Table 2); 19.0 MPa and 89.1%, respectively. In comparison to N₀ films, films loaded with nanoemulsions showed a considerable reduction in TS, as well as an increase 465 466 in their EB values, a typical behavior of plasticized films (Sobral et al., 2001). This is in agreement with 467 previous studies reporting that addition of lipophilic species (e.g. essential oils or fatty acids) decreases 468 the TS values of biopolymer-based films; e.g., films from gelatin (Limpisophon, Tanaka, & Osako, 469 2010; Tongnuanchan, Benjakul, & Prodpran, 2013), chitosan (Martins, Cerqueira, & Vicente, 2012; Rubilar et al., 2013) or whey protein (Soazo, Rubiolo, & Verdini, 2011), etc. This has been attributed 470 471 to the inability of lipids to form continuous and cohesive matrices (Péroval, Debeaufort, Despré, & 472 Voilley, 2002; Rubilar et al., 2013).

473 EB results obtained here are comparable to those reported by Kavoosi et al. (2013) and 474 Tongnuanchan, Benjakul, & Prodpran (2014) for gelatin based films; who obtained EB mean values of 475 128% and 114%, respectively, and, similarly to the present study, a significant (p<0.05) decrease in TS 476 when carvacrol, and basil or lemon essential oils were incorporated into the gelatin films. Similarly, 477 Hosseini, Rezaei, Zandi, & Farahmandghavi (2016) reported a significant (p<0.05) increase in EB value 478 (reaching a maximum value of 151.8%) for gelatin/chitosan based films emulsified with oregano oil (0.4% w/v) and also a reduction of 69% in its original tensile strength. This behavior has been attributed 479 480 to the chemical nature of the films' biopolymeric components and the plasticizing role of the essential 481 oil (loaded onto the matrix), resulting in the enhancement of their ductile properties (Hosseini et al., 2016; Tongnuanchan et al., 2012). 482

With regard to the EM results, the addition of nanoemulsions into the polymeric-blend matrix leads to a significant (p<0.05) reduction of the films' stiffness. The highest (71.4%) and lowest (61.3%) EM reduction was observed for N₁ and N₄ films, respectively (Table 2). Hosseini et al. (2016) also reported a significant (p<0.05) decrease on EM when different oregano oil concentrations were added into gelatin-chitosan based films. Similarly, Tongnuanchan et al. (2014) reported a significant (p<0.05) reduction of EM for gelatin based films loaded with different essential oils (basil, plai and lemon), in respect to the control film (without essential oils).

490

491 **3.2.3 Light transmission and opacity**

492 Incorporation of the N₁ nanoemulsion within the gelatin-chitosan film (control 2) significantly reduces the transmittance values in the wavelength range of 250 - 280 nm (Table 3) in comparison to 493 494 those of N_0 films (control 1). These transmittance values are then further reduced by the incorporation 495 of α -t, Cin, and/or GO within the nanodroplets, thus indicating that the formulated films act as excellent barriers to radiation in the ultraviolet (UV) light region when compared with both control films (N₀ and 496 N₁). In addition to the aromatic rings of amino acid residues from the gelatin molecule, this protective 497 498 capacity of the films is envisaged to be enhanced by the chemical structure of the encapsulated compounds which contain phenolic groups (Bonilla & Sobral, 2016; Dammak, Carvalho, Trindade, 499 500 Lourenço, & Sobral, 2017). Good UV and visible light barrier properties in the 200 - 350 nm range 501 were also found by Gómez-Estaca, Giménez, Montero, & Gómez-Guillén (2009) and Wu et al. (2013) 502 in gelatin-based films containing oregano or green tea extracts, respectively. In the visible range (350 -503 800 nm), the N₀ films showed the highest (p<0.05) light transmission (80-97%) when compared to films 504 loaded with N_1 , N_2 , N_3 , or N_4 (Table 3). These values were similar to those reported by Jridi et al. (2014) 505 for gelatin-chitosan composite films (72.6-90.9%) and higher than those reported by Dammak et al. 506 (2017) for pure gelatin-based films (45-56%). Hence, it can be seen that chitosan has a significant 507 contribution in terms of light transmission in the visible range (Jridi et al., 2014).

- 508
- 509 Insert Table 3

511 On the other hand, the transparency of films differed significantly (p<0.05) among samples, 512 when nanoemulsions were added, as evidenced in Table 3. This transparency values are directly associated with the film opacity (i.e, the N1 films presented the highest transparency value and the 513 514 greatest opacity). In this case, the N_0 films was the most transparent, however when adding the different 515 nanoemulsions became opaque, maybe due to the nanoencapsulated active compounds (NAC), which were able to impede the light transmission through the films (Tongnuanchan et al., 2012) or due to the 516 formation of poly-anion/cation complexes between the gelatin-chitosan matrix and the nanoemulsions 517 518 (Jridi et al., 2014). Tongnuanchan et al. (2012) also reported that emulsified essential oil droplets 519 incorporated into a gelatin based film lowered its transparency, likely due to the light scattering effect. 520 The transparency values of the films loaded with N_1 , N_2 , N_3 , and N_4 were quite close to those opacity values previously reported by Rivero et al. (2009) for composite and bi-layer films based on gelatin and 521 522 chitosan (0.68 - 0.99), while the N₀ films showed a transparency value lower than that reported by Jridi 523 et al. (2014) for gelatin-chitosan based films (0.99 ± 0.12).

524

510

525 3.2.4 X-ray diffraction

526 The presence of a strong interaction between the biopolymer matrix and NAC was confirmed 527 by X-ray diffraction (XRD) analysis. All films exhibited an X-ray diffraction pattern characteristic of a partially crystalline material (Figure 3), with two defined diffraction peaks, the first in the region of 2θ 528 $= 10^{\circ}$, corresponding either to the crystalline triple helix structure of gelatin or the relatively regular 529 530 crystal lattice of chitosan, and a second broader band at $2\theta = 20^\circ$, characteristic of an amorphous phase 531 (Pereda et al., 2011; Valencia, Lourenco, Bittante, & Sobral, 2016). Peaks observed in the films at approximately 32° could be assigned to the (020) diffraction plane of hydrated chitosan crystals and 532 533 relate to the films' preparation procedure (i.e. dissolution of chitosan in an acetic acid solution) or the 534 chemical structure of the active compound incorporated (Pereda et al., 2011).

The incorporated active compounds through nanoemulsions N_2 , N_3 and N_4 , slightly changed the 535 highest peak intensity, but in general, the profile of diffraction spectra of these films was similar to 536 those obtained for the control films (N_0 and N_1). The increase in the intensity of the peaks at 10° for the 537 N₃ and N₄ films, indicates that incorporation of nanoencapsulated GO into the biopolymer-blend matrix 538 induces an increase in the films' crystallinity. A similar effect was observed by Rubilar et al. (2013) 539 when incorporating carvacrol into chitosan based films. In contrast, Valenzuela, Abugoch, & Tapia 540 541 (2013) reported that the introduction of sunflower oil into a quinoa protein-chitosan based film generated a structure less crystalline, whilst Alexandre et al. (2016) reported no effect on the 542 543 crystallinity of gelatin based films when a ginger essential oil-loaded nanoemulsion was incorporated.

544

545 Insert Figure 3

547 **3.2.5 Thermal properties**

In general, all films exhibited similar differential scanning calorimetry (DSC) curves (Figure 4). Curves from the first scan revealed a trace typical for partially crystalline material, with a glass transition, attributed to a fraction rich in gelatin, followed by a marked endothermal peak, associated to a helix-coil transition (Sobral et al., 2001; Valencia et al., 2016). In the second scan, a typical trace for amorphous material was observed, where a glass transition also occurred (Alexandre et al., 2016).

553

554 Insert Figure 4

555

The glass transition temperatures (T_g) of all films did not appear to be affected by formulation characteristics (p>0.05), remaining at approximately 46°C and 10°C, in the first and second scan, respectively (Table 4). T_g values were in agreement to those reported by Gómez-Estaca et al. (2009) for films based on gelatin incorporated with extracts ($T_g = 42 - 47^{\circ}$ C) and by Hosseini et al. (2013) for a blend of gelatin-chitosan with no incorporated species ($T_g = 45 - 56^{\circ}$ C).

All films showed a crystal melting temperature (T_m) at approximately 55°C (p>0.05). Nevertheless, only films loaded with the nanoemulsions exhibited an additional marked endothermal peak at -18°C in both scans (Figure 5), which can be either attributed to the T_m of the canola oil (-10 °C) used for encapsulating the active compounds in nanodroplets, or even to the T_m of the NAC themselves. Ma et al. (2012) also reported an extra endothermal peak at -8°C, attributed to the melting of olive oil that was emulsified into gelatin based films.

With regard to melting enthalpy (ΔH_g), this was significantly (p<0.05) reduced from 12.1 J/g 567 $(N_0 \text{ films})$ to approximately 9.0 J/g when the films were loaded with N_1, N_2, N_3 or N_4 (Table 4). The 568 higher enthalpy value for the N_0 films indicated that they had a higher level of renaturation compared 569 570 to the nanoemulsion-loaded films, leading to an improved strength value (Jridi et al., 2014), as demonstrated by the TS data (Table 2). It is possible that the inter-chain distances of the gelatin 571 572 macromolecules increased with nanoemulsions-loaded films and this is expected to decrease the 573 entanglement of the gelatin chains and to increase their molecular mobility, reducing the melting enthalpy. Alexandre et al. (2016) also observed a reduction in the ΔH_g for films gelatin based films 574 575 when ginger oil loaded-nanoemulsions were incorporated into the film matrix. However, Jridi et al. (2014) reported higher T_g (64.7°C) and ΔH_g (66.4 J/g) values and no T_m for fish skin gelatin-chitosan 576 577 based films, maybe due to a better level of blending after intermolecular interaction between the gelatin 578 and chitosan (Jridi et al., 2014). .

579

580 **3.2.6** Atomic force microscopy

581 Atomic force microscopy (AFM) analyses were performed to observe the effect of 582 nanoemulsions incorporation on the surface topography of the films. Typical 3-D and 2-D surface 583 topographic AFM images are presented in Figure 5. The incorporation of the nanoemulsions into the 584 biopolymeric matrix led to a marked increase in both the average (R_a) and root-mean-square (R_q) 585 roughness of the films (Table 4). The R_q increased drastically from 11.1 nm (N₀ films) to a maximum 586 value of 58.6 nm (N₁ films) following the loading N₁, N₂, N₃, or N₄ into the films. The R_a values showed 587 a similar trend, increasing from 7.45 nm to 44.14 nm. Atarés, Bonilla, & Chiralt (2010), Hosseini et al. 588 (2016), and Ma et al. (2012) have also reported an increase in terms of film roughness as a result of the 589 incorporation of ginger oil, oregano oil, or olive oil into sodium caseinate, gelatin-chitosan blend, or gelatin based films, respectively. It has been proposed that this trend is potentially due to an 590 591 enhancement in lipid aggregation and/or creaming phenomena, which are exacerbated by the drying 592 step and ultimately result in an elevated level of irregularities on the films' surfaces (Ma et al., 2012).

593 594

Insert Figure 5

595 Insert Table 4

596

597 **3.2.7 Environmental scanning electron microscopy (ESEM)**

598 The environmental scanning electron microscopy (ESEM) micrographs of the surface and 599 cross-sectional morphology of the films revealed a continuous and homogeneous microstructure, without the presence of scratches, phase separation, and/or porosity due to the presence of trapped air 600 cells (Figure 6). Furthermore, no evidence of oil droplets separation from the biopolymer-blend matrix 601 602 was observed in the films loaded with nanoemulsions. However, the previously determined roughness difference between the N₀ film and the ones loaded with N₁, N₂, N₃, or N₄ (Table 4) was also confirmed 603 by the ESEM analysis (Figure 6). The marked roughness that was visible in the cross-sectional images 604 605 of the films loaded with nanoemulsions has been previously reported by Hoque, Benjakul, & Prodpran (2011), Hosseini et al. (2016), and Pérez-Córdoba & Sobral (2017) for gelatin films or blends when 606 607 these were loaded with some extract or essential oils (i.e. cinnamon, clove or star anise extracts and 608 oregano or garlic oil).

609 Amongst the samples loaded with nanoemulsions, the N_1 films appeared to possess the highest 610 degree of surface and cross-sectional roughness, in agreement with the roughness data from AFM 611 analyses (Figure 5). Then, this also suggests that NAC enhance the film roughness when incorporated 612 into the matrix. Similarly, Acevedo-Fani et al. (2015), Chen et al. (2016), and Pérez-Córdoba & Sobral 613 (2017) have reported an improvement in the microstructures of films based on biopolymer blends when 614 mixed with nanoemulsified essential oils.

615

616 Insert Figure 6

618 **3.2.8** Antimicrobial Activity

619 The inhibitory activity against both P. aeruginosa (Gram negative) and L. monocytogenes 620 (Gram positive) was determined measuring the clear zone surrounding the disks (inhibition zone). Halo formation (65 - 138 mm²) around the active films was observed only in the case of *P. aeruginosa*, which 621 622 exhibited greater sensitivity compared to L. monocytogenes (Table 5). Similar observations were 623 reported by Hafsa et al. (2016) and Kavoosi et al. (2014) when tested chitosan and gelatin based films with incorporated Eucalyptus globulus or Zataria multiflora essential oils. Paparella et al. (2008) 624 suggested that the antimicrobial activity of some essential oils, is due to their interaction with enzymes 625 626 located on the cell wall or the breakdown of the phospholipids present in the cell membrane, which 627 results to increased permeability and leakage of cytoplasm.

The antimicrobial effect against *P. aeruginosa* could have been enhanced by the presence of chitosan in the blend, which has been widely reported as an antimicrobial compound (Elsabee & Abdou, 2013; Pranoto et al., 2005; Yuan, Chen, & Li, 2016). This has been ascribed to the presence of positively charged amino groups in the chitosan structure, which interact with the negatively charged microbial cell membranes and lead to the leakage of proteinaceous (and other intracellular) constituents from the microorganisms (Pereda et al., 2011, Pranoto et al., 2005). However, in this study all the G-Ch based films without active compounds (N_0 and N_1) showed no activity against the tested bacteria (Table 5).

635 When active films were tested against L. monocytogenes, inhibition zones were not obvious 636 (p>0.05); however, a clear zone was observed underneath the films. This observation could be associated to the limited diffusion of NAC from the films to the media (Pereda et al., 2011; Ponce, 637 Roura, del Valle, & Moreira, 2008) since in our case the active compounds were doubly encapsulated, 638 639 into the nanodroplets and in the film matrix. Otoni et al. (2014), Seydim & Sarikus (2006) and Sung et 640 al. (2014) have reported activity against L. monocytogenes when using nanoemulsified cinnamaldehyde 641 or GO into pectin/papaya puree, whey protein and low-density-polyethylene/ethylene-vinyl-acetate 642 based films. In our study, nanoemulsified active compounds when not tested in films, showed high 643 activity against L. monocytogenes (data not shown), which could be considered a derivative of the 644 antimicrobial compounds and their delivery through nano-sized droplets, as reported by Kadri et al. (2017). 645

646 Converse to expectation, the combined application of nanoencapsulated Cin and GO within the 647 film did not enhance the antimicrobial properties of the G-Ch based film (p<0.05), although both of 648 them had the ability to induce an inhibitory effect as bulk agent on the microorganism tested, principally 649 due to their chemical components, such as cinnamic aldehyde and diallyl trisulfide, diallyl disulphide, 650 methyl allyl trisulfide, and diallyl tetrasulfide, which are able to disrupt and penetrate the lipid structure 651 of the bacteria cell membrane, leading to its destruction (Peng & Li, 2014).

652

653 3.2.9 Antioxidant properties

The antioxidant activity of the films expressed as trolox equivalent (μ mol TE /g dried film) for the DPPH• and ABTS•+ radicals, and the FRAP reagent is shown in Table 5. As expected, the control 1 film did not show any radical scavenging activity, in either of the DPPH• or ABTS•+ tested method, and possessed very low FRAP scavenging activity.

658 Films loaded with NAC were capable of acting as stronger donors of hydrogen atoms or 659 electrons until reduction of the stable purple-coloured radical DPPH[•] or blue-coloured radical ABTS^{•+} converted to yellow-coloured DPPH-H or ABTS[•], respectively (Brand-Williams et al., 1995; Re et al., 660 661 1999). The film loaded with the nanoemulsion encapsulating α -t/Cin (N₂) exhibited the greatest antioxidant activity for both DPPH[•] and ABTS^{•+} radicals, with values of 0.22 ± 0.02 and 2.63 ± 0.12 662 663 µmol TE/g film, respectively. This activity corresponded to the highest radical scavenging effect of that nanoemulsion (N₂) before incorporating in the film (data not shown). The results for ABTS⁺⁺ radical 664 scavenging of the films were comparable to those reported by Bonilla & Sobral (2016) and Pérez-665 666 Córdoba & Sobral (2017) for gelatin-chitosan based films loaded with boldo or guarana extracts, and 667 nanoemulsified active compounds, respectively.

668 On the other hand, the incorporation of α -t/GO-loaded nanoemulsion (N₃) into the film caused 669 the highest (p<0.05) ferric reducing ability and, consequently, the best antioxidant activity measured by 670 the FRAP assay with an increase of 91% and 51%, respectively, when compared with either of the two 671 control films (N₀ and N₁). The FRAP assay gave the highest TE values, probably because of the direct 672 contact of the film samples with the FRAP reagent during the reaction.

The antioxidant activity of the films is potentially attributed to the phenolic acids and terpenoids coming from the cinnamaldehyde, garlic oil, and principally, α -tocopherol, which are able to quench free radicals by forming resonance-stabilized phenoxyl radicals (Dudonné, Vitrac, Coutière, Woillez, & Mérillon, 2009). In addition to this, the contribution from the residual free amino groups of the chitosan molecule, which also react with free radicals forming stable macromolecular radicals and ammonium groups, should also be taken into account in terms of antioxidant activity (Yen, Yan, & Mau, 2008; Yuan et al., 2016).

680 681

Insert Table 5

682

683 4. Conclusions

O/W emulsions, with α -toc, Cin and GO active compounds loaded within their dispersed phase droplets at high encapsulation efficiencies, were successfully formed at the nanoscale via a microfluidization technique. The formed nanoemulsions possessed a monomodal distribution and exhibited good physical stability over a 90 days storage and incorporation of the active species was not detrimental to either of these features. These nanoemulsions were subsequently incorporated into gelatin-chitosan (G-Ch) based films, which were shown to possess a homogeneous structure with a 690 good distribution of nanoencapsulated active compounds (NAC) throughout the biopolymer matrix and 691 without any unfavorable effects (p>0.05) on the films' original thickness, moisture content, glass 692 transition, and melting temperature.

693 Nanoemulsion loading was found to enhance the films' resistance to water, reducing (p<0.05) 694 their solubility, and increasing film elongation at break and light barrier properties, while also directly 695 affecting their transparency, reducing their tensile strength and stiffness, and increasing their surface 696 roughness. Therefore, nanoemulsions encapsulating active compounds are suitable to produce G-Ch 697 based films, enhancing their physical and mechanical properties, antibacterial performance against L. 698 monocytogenes and P. aeruginosa, and their radicals scavenging effect.

- Films loaded with NAC have a potential applications in food packaging for food shelf-life 699 700 improvement. Further studies on controlled release and foodstuff application are needed to know the 701 real advantage of those active films when used on food.
- 702

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707

708 **Conflict of interest**

709 Authors declare that this work has not been published previously and there are no conflicts of interest.

710

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Figures Captions

Figure 1. Droplet size distributions of O/W nanoemulsions containing encapsulated active compounds as a function of storage time (all systems stored at 4 °C). (a) Control (no encapsulated species); (b) α tocopherol/cinnamaldehyde; (c) α -tocopherol/garlic oil; and (d) α -tocopherol/ cinnamaldehyde and garlic oil.

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963 **Figure 2.** (a) 3-D AFM topographic images, and (b) profile of the height values along the sample in 964 the marked area of 2D AFM images of O/W nanoemulsions containing encapsulated active compounds. 965 * α -t: α -tocopherol, Cin: cinnamaldehyde, GO: garlic oil.

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967Figure 3. Diffractograms of gelatin-chitosan films loaded with O/W nanoemulsions containing968encapsulated active compounds. N₀ - Control 1: film without nanoemulsion; N₁ - Control 2: film with969control nanoemulsion (no encapsulated species); N₂: α-tocopherol/cinnamaldehyde; N₃: α-970tocopherol/garlic oil; N₄: α-tocopherol/cinnamaldehyde and garlic oil-loaded nanoemulsion.971

972Figure 4. DSC thermograms of gelatin-chitosan films loaded with O/W nanoemulsions containing973encapsulated active compounds. N₀ - Control 1: film without nanoemulsion; N₁ - Control 2: film with974control nanoemulsion (no encapsulated species); N₂: α-tocopherol/cinnamaldehyde; N₃: α-975tocopherol/garlic oil; N₄: α-tocopherol/cinnamaldehyde and garlic oil-loaded nanoemulsion. Straight976traces correspond to the first scan and broken traces for the second scan.

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Figure 5. AFM micrographs of (a) 3D topography and (b) 2D surface of gelatin-chitosan films loaded with O/W nanoemulsions containing encapsulated active compounds. N_0 - Control 1: film without nanoemulsion; N_1 - Control 2: film with control nanoemulsion (no encapsulated species); N_2 : α tocopherol/cinnamaldehyde; N_3 : α -tocopherol/garlic oil; N_4 : α -tocopherol/cinnamaldehyde and garlic oil-loaded nanoemulsion.

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Figure 6. ESEM micrographs of the a) surface and b) cross section of gelatin-chitosan films loaded with O/W nanoemulsions containing encapsulated active compounds. N_0 - Control 1: film without nanoemulsion; N_1 - Control 2: film with control nanoemulsion (no encapsulated species); N_2 : α tocopherol/cinnamaldehyde; N_3 : α -tocopherol/garlic oil; N_4 : α -tocopherol/cinnamaldehyde and garlic oil-loaded nanoemulsion.