

# Optimisation of water treatment works performance using genetic algorithms

Swan, Roger; Sterling, Mark; Bridgeman, Jonathan

DOI:

[10.2166/hydro.2017.083](https://doi.org/10.2166/hydro.2017.083)

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*Document Version*

Peer reviewed version

*Citation for published version (Harvard):*

Swan, R, Sterling, M & Bridgeman, J 2017, 'Optimisation of water treatment works performance using genetic algorithms', *Journal of Hydroinformatics*. <https://doi.org/10.2166/hydro.2017.083>

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Final Version of record available at: <http://dx.doi.org/10.2166/hydro.2017.083>

Checked 30/5/2017

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1 Optimisation of water treatment works performance using genetic algorithms

2

3 Roger Swan, Severn Trent Water, Longbridge Office, Warwick, CV34 6QW, E-Mail:

4 roger.swan@severntrent.co.uk

5 Mark Sterling, Department of Civil Engineering, School of Engineering, University of

6 Birmingham, Edgbaston, B15 2TT

7 John Bridgeman, Department of Civil Engineering, School of Engineering, University of

8 Birmingham, Edgbaston, B15 2TT

9 ABSTRACT

10 Verified static and dynamic models of an operational works were used alongside Monte-

11 Carlo conditions and Non-Dominated Sorting Genetic Algorithm II (NSGAI) to optimise

12 operational regimes. Static models were found to be more suitable for whole WTW

13 optimisation modelling and offered the additional advantage of reduced computational

14 burden. Static models were shown to predict solutions of comparable cost when applied to

15 optimisation problems whilst being faster to simulate than dynamic models.

16 Key words: Genetic Algorithms; Optimisation; Water Treatment Works

17 *Acronyms: Capital Expenditure (CAPEX); Continuously Stirred Tank Reactor (CSTR);*

18 *Dissolved Air Flotation (DAF); Extent (EX);  $\epsilon$ -indicator (IE); Generational Distance (GD);*

19 *Genetic Algorithm (GA); Hopper Bottomed Clarifier (HBC); Non-dominated Number (NN);*

20 *Non-Dominated Sorting Algorithm (NSGA); Operating Expenditure (OPEX); Rapid Gravity*

21 *Filter (RGF); S-metric (SM); Spacing (SC); Suspended Solids (SS); Trihalomethane (THM);*

22 *Total Organic Carbon (TOC); Total Expenditure (TOTEX); True Number (TN); Unique non-*  
23 *dominated Number (UN) and Water Treatment Works (WTW).*

## 24 INTRODUCTION

25 The demand for improved water quality is resulting in treatment becoming more rigorous,  
26 energy intensive and costly (Plappally and Lienhard 2013). This increase in treatment costs  
27 can be illustrated by the specific real costs of energy and chemicals increasing at Oslo's  
28 Water Treatment Works (WTW) by approximately 250% between 2000 and 2009 (Venkatesh  
29 and Brattebo 2011). Lowering the costs of establishing and operating water works is therefore  
30 necessary to help ensure sustainable provision of good quality drinking water in the future.  
31 Optimisation of water treatment strives to achieve the water quality demanded whilst also  
32 minimising capital, operational or life costs. This process is essential to ensure that water  
33 suppliers remain economical.

34 To compare different water treatment solutions over their entire life span it is necessary to  
35 evaluate total expenditure (TOTEX). Annual TOTEX estimations can be calculated by  
36 summing the annual operational (OPEX) and the annualised capital (CAPEX) expenditure  
37 values (based on assumed asset lifespans and interest rates). The calculation of CAPEX and  
38 OPEX costs of different treatment methods can be estimated using empirical relationships  
39 based on previous projects (Gumerman et al. 1979, McGivney and Kawamura 2008, Sharma  
40 et al. 2013). These estimated costs are traditionally specified by treated volumes independent  
41 of quality, with construction considerations such as tank volumes and pump specifications  
42 not considered. These relationships can be of use when planning costs, assessing budgets,  
43 evaluating options and seeking funding and design services but they have a degree of  
44 uncertainty of approximately 30% (Sharma et al. 2013). Detailed costing of WTWs is not

45 possible until detailed specifications and designs have been completed. It was not possible to  
46 optimise WwTWs in terms of TOTEX here due to a lack of appropriate costing formulas  
47 which could consider the influence of design on operating performance.

48 Optimising water treatment is complex as it involves multiple, non-linear relationships  
49 between solution parameters that are often constrained and multiple objectives that are often  
50 conflicting. It is also important that the varying operating conditions of WTWs (for example  
51 raw water turbidity or temperature) are represented accurately. These challenges can be met  
52 using numerical models (which allow the impact of process modifications on final water  
53 quality); Monte-Carlo methods (which allow the influence of variability to be assessed) and  
54 Genetic Algorithms (GAs) (which have historically been proven to be effective at solving  
55 non-linear problems). In this work, for the first time, operating regimes, identified by genetic  
56 algorithms from performance criteria assessed by static and dynamic WTW models, were  
57 compared. This work was also novel in the application of whole works optimisation  
58 techniques to case study data from an operational works. The models used were calibrated  
59 and verified to observed performance and both solids removal and disinfection performance  
60 criteria were assessed.

61

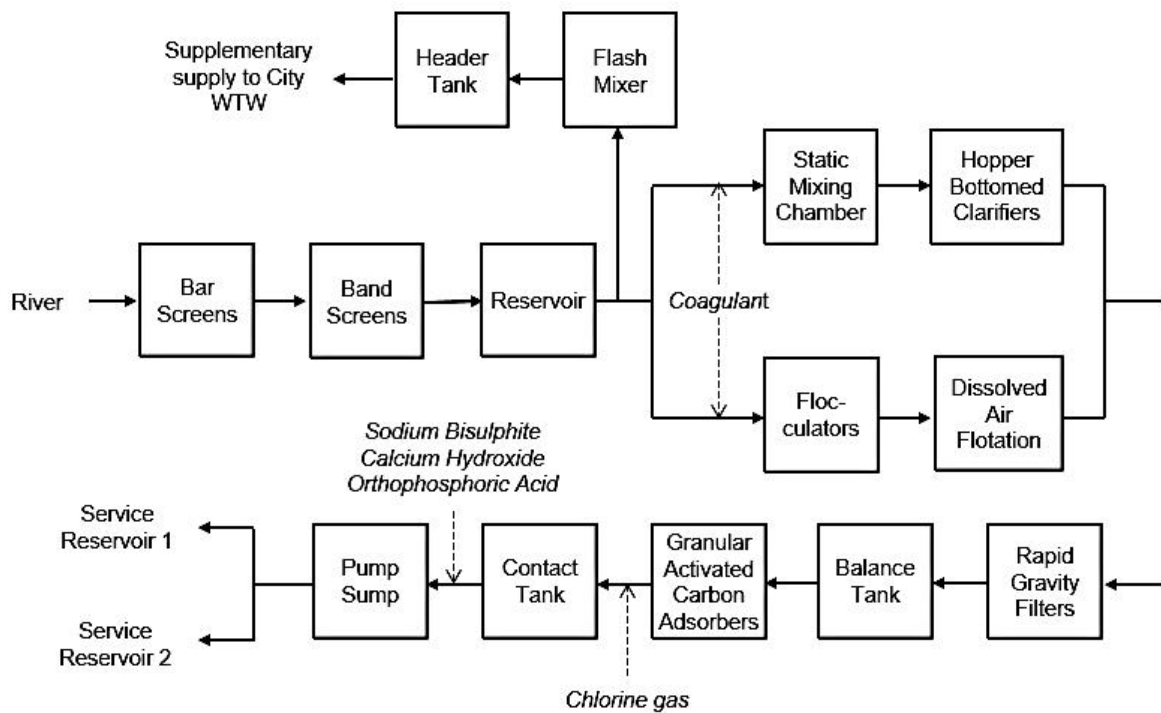
## 62 METHODS

### 63 *Site Description*

64 The WTW from which case study data was used (Figure 1) is based in a rural location with  
65 water abstracted from a lowland reach of a river which was impounded in a reservoir prior to  
66 treatment. The water treated was divided into two treatment streams, one of which had

67 Hopper Bottomed Clarifier (HBC) and the other Dissolved Air Flotation (DAF) clarification  
3

68 treatment. In both streams the water had ferric sulphate coagulant added before flocculation  
 69 and clarification took place. Post-clarification, the waters were blended together before being  
 70 filtered through dual media (anthracite/sand) Rapid Gravity Filters (RGFs). The water then  
 71 passed through a balance tank, to reduce the fluctuations in discharge that were caused by the  
 72 backwashing of the filters, before being treated by Granular Activated Carbon (GAC)  
 73 adsorbers. Chlorine gas was dosed upstream of the contact tank controlled by a feedback loop  
 74 that was dependent on the free chlorine concentration entering and exiting the contact tank.  
 75 Disinfected water was dosed with sodium bisulphite to reduce the free chlorine to a residual  
 76 concentration for distribution. To help reduce corrosion of the distribution network, calcium  
 77 hydroxide and orthophosphoric acid were dosed. The WTW had a maximum treatment



78 capacity of 60 Ml/d.

79 Figure 1 WTW Schematic

80

81 *Computational WTW models*

82 The clarification (DAF and HBC), filtration and disinfection processes were all modelled  
83 statically and dynamically for comparative purposes. The coagulation and GAC processes,  
84 which were only modelled statically, were included so that the influence of varying organic  
85 matter concentrations on the solids removal and disinfection models could be assessed.

86 In the dynamic model, the HBCs were modelled using a similar method to that presented in  
87 Head et al. (1997). The clarifier was modelled as a series of CSTRs which may contain a  
88 sludge blanket which varies in size and composition dependent on the velocity and solids  
89 concentration of the water passing through it. Making the assumptions that the blanket  
90 concentration and height remain consistent and the flow through the clarifier is plug flow, the  
91 removal of solids was modelled as an exponential decay equation in the static model. These  
92 differences meant that the dynamic model, unlike the static model, would be able to represent  
93 the influence of sludge blanket condition, including blanket loss, more accurately for  
94 changeable conditions.

95 Flow through the DAF tank was modelled as plug flow in the static model by an exponential  
96 decay equation with the rate of decay dependent on the attachment efficiency of bubbles onto  
97 suspended solids (Edzwald 2006). In the static model, the attachment was assumed to occur  
98 only in the initial contact zone. In the dynamic model mixing is applied using a representative  
99 number of CSTRs and the entire tank is modelled as a contact zone. The dynamic model  
100 would have provided more stable clarified turbidity than the static model due to the degree of  
101 mixing that would have been modelled.

102 The removal of solids by filtration was modelled in the static model using the Bohart &  
103 Adams model (1920). In the dynamic model, the input suspended solids concentration and

104 the superficial velocity were taken as running means over a filtration run. This acted to  
105 dampen the response of the output turbidity to fluctuating water quality. Backwashes could  
106 also be triggered by head loss or filtered turbidity exceeding maximum limits in the dynamic  
107 model. Clean bed head loss was estimated on the assumption of Darcy flow (using the  
108 Kozeny–Carman equation and head loss due to solids accumulation was calculated using a  
109 relationship from Adin & Rebhun (1977). The static model did not require head loss to be  
110 calculated as unscheduled backwashes were not modelled.

111 Chlorine decay within the static model was calculated using a first order exponential decay  
112 curve. In the dynamic model, a representative number of CSTRs identified based on the  
113 contact tank hydraulic efficiency were used again allowing a degree of mixing to be  
114 represented. An overview of the mechanisms used to model the works are shown in Table 1.

115 The models were programmed using Simulink, an extension of MATLAB that provides an  
116 interactive graphical environment for modelling time varying systems. Process models were  
117 built as modules that were then grouped together to represent the whole WTW. For further  
118 details of the models applied see Swan (2015) and Swan et al.(2016).

119

Table 1 Modelling methods used to represent WTW

Process	Parameter	Model	
		Dynamic	Static
General	<i>Water density</i>	Empirical relationship with <i>temperature</i> (Civan 2007).	
	<i>Dynamic viscosity</i>	Empirical relationship with <i>temperature</i> (Kestin et al. 1978).	
	<i>Degree of mixing</i>	Approximation to plug flow proportional to number of continuous stirred tank reactors (CSTRs) in series.	Plug flow.
	<i>Suspended solids (SS)</i>	SS (mg/l) : <i>turbidity</i> (NTU) ratio 2:1 (WRc 2002, Binnie et al. 2006).	
	<i>SS removal efficiency parameters</i>	Empirical relationships with <i>reservoir turbidity</i> (Swan 2015)	
Coagulation by ferric or aluminium based coagulants	<i>SS</i>	Stoichiometric analysis based on assumption that metal ions in coagulants form metal hydroxides which precipitate out of solution Warden (1983) as reported by Binnie et al.(2006).	
	<i>TOC</i>	<i>TOC</i> adsorption onto coagulants surface using a Langmuir isotherm (Edwards 1997). Dosing model to attain target clarified <i>TOC</i> concentration.	
	<i>pH</i>	Carbonate chemistry (Stumm and Morgan 1970, Snoeyink and Jenkins 1980) similar to method described in Najm (2001).	
HBC	<i>SS</i>	Removal by varying density floc blanket (Head et al. 1997)	Exponential decay
DAF	<i>SS</i>	Attachment efficiency of flocs onto air bubbles (Edzwald 2006)	
		Attachment occurs throughout mixed tank (WRc 2002).	Attachment occurs only in contact zone under plug flow (Edzwald 2006).
RGF	<i>SS</i>	Adsorption of <i>SS</i> onto filter media (Bohart and Adams 1920, Saatci and Oulman 1980). Filter ripening represented by empirical attachment coefficient (WRc 2002).	
		Input <i>SS</i> and superficial velocity are taken as running means over a filtration run.	Historic conditions have no influence.
	<i>Head loss</i>	Backwashes triggered by duration, <i>head loss</i> or <i>filtered turbidity</i> exceeding set values.	Backwashes scheduled only
GAC	<i>TOC</i>	<i>Clean bed head loss</i> assumes Darcy flow (using the Kozeny-Carman equation). Influence of solids accumulation (Adin and Rebhun 1977).	
		Typical reduction of 25% of <i>clarified TOC</i> due to filtration and GAC adsorption (Brown et al. 2011).	
Chlorination	<i>Residual free Cl<sub>2</sub></i>	Instantaneous demand assumed to be met between dosing and water reaching contact tank. The bulk decay of chlorine in the contact tank is modelled using first order decay rate. An empirical decay rate parameter relationship with <i>initial dose</i> , <i>temperature</i> , <i>TOC</i> and <i>bromide</i> concentration based on Brown (2009).	
		CSTRs represent degree of mixing occurring	Plug flow assumed
	<i>Contact time</i>	t <sub>10</sub> , the time taken for 10% of the concentration of a tracer chemical to be detected at the outlet of the tank after being added at the inlet (Teixeira and Siqueira 2008).	
	<i>Trihalomethanes (THM)</i>	Formation of <i>THMs</i> proportional to <i>free chlorine</i> consumption (Clark and Sivaganesan 1998, Hua 2000, Brown et al. 2010).	
	<i>Discharge</i>	Empirical relationship between time since last RGF backwash and treated volumes (Swan 2015).	



120 The models were calibrated using a combination of data collected every 15 minutes by the  
121 eScada system and manual monthly measurements during 2011. The models were then  
122 verified using data from the first nine months of 2012. Separate **calibration and verification**  
123 **data were used so that the models were not replicating conditions previously observed.** A data set  
124 for the entirety of 2012 was not used due to incomplete data sets for some of the parameters  
125 required. Observed *coagulant doses* and a dosing algorithm were used with the process  
126 models in separate simulations. The algorithm calculated the required dose to ensure the  
127 *clarified TOC* did not exceed a specified concentration using Edwards' (1997) model, which  
128 is based on the Langmuir equation.

129 The root mean square errors (RMSEs) of the models were found to be approximately  $\pm 0.3$   
130 NTU for *clarified turbidity*;  $\pm 0.05$  NTU for *filtered turbidity*;  $\pm 0.15$  mg/l for *residual free*  
131 *chlorine* and  $\pm 5$   $\mu\text{g/l}$  for *trihalomethane formation*. This degree of accuracy was acceptable  
132 as it was comparable to the tolerances which were allowed between automated and manual  
133 readings taken at the observed WTW ( $\pm 0.25$  NTU for *clarified turbidity*;  $\pm 0.1$  NTU for  
134 *filtered turbidity* and  $\pm 0.1$  mg/l for *residual free chlorine*).

135 The dynamic models were found to be more accurate than the static models. When observed  
136 time series input data were applied to the models, the RMSEs of the dynamic model were  
137 found to be at least 5% less for the solids removal models (*HBC* and *DAF clarified* and *rapid*  
138 *gravity filtered turbidity*) and between 1% to 3% less for the disinfection models (*residual*  
139 *chlorine concentration*, *CT* and *THM formation*). The mean filtered turbidity and THM  
140 formation were also found to be underpredicted by the models. This was taken into  
141 consideration in the analysis of the optimisation results. Further details of the accuracy of the  
142 models is provided elsewhere (Swan et al. 2016).

143 In order that the performance of the WTW could be assessed for conditions other than those  
144 observed, synthetic time series data were produced using a Monte-Carlo approach. In the  
145 Monte-Carlo simulations, the model inputs were varied for each simulated day for a  
146 simulated year, using randomly produced values from non-standard probability distributions.  
147 Values between 0 and 1 were created using a random number generator which were then  
148 translated into concentrations of alkalinity, bromide, TOC as well as values of turbidity, pH,  
149 abstraction rate, temperature and UV absorbance using cumulative distribution functions. The  
150 non-standard distributions (shown in Figure 2 to Figure 9) were used, as the operating  
151 conditions parameters were found to approximate to different or none of the ‘standard’  
152 distributions considered (normal, exponential, extreme value, log normal, weibull). These  
153 distributions were representative of the conditions observed in 2012 and were used in the  
154 optimisation procedure described below.

155 Correlations between water quality parameters and abstraction rates were not represented. No  
156 correlations between abstraction rate and raw turbidity or temperature were found to exist.  
157 Possible relationships between TOC or bromine concentration with UV<sub>254</sub> absorption were  
158 not assessed due to a lack of sufficient data. These relationships have been shown to exist  
159 elsewhere by Clark et al. (2011) and could have been present. Although the lack of  
160 representation of correlations between water quality parameters is a potential limitation of the  
161 Monte-Carlo approach, the accuracy of the model to predict failure likelihood was not found  
162 to decrease substantially when it was applied. *Coagulant doses* were calculated using a  
163 method based on the Edwards (1997) algorithm dependent on reservoir organics  
164 concentration and composition identified stochastically (see Swan et al. (2016) for further  
165 details).

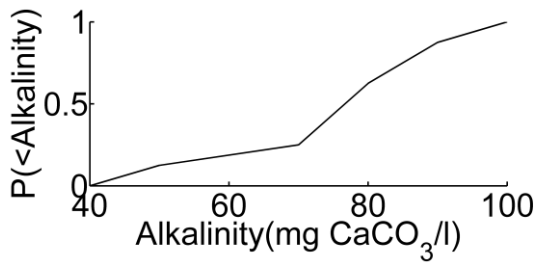


Figure 2 Alkalinity CDF

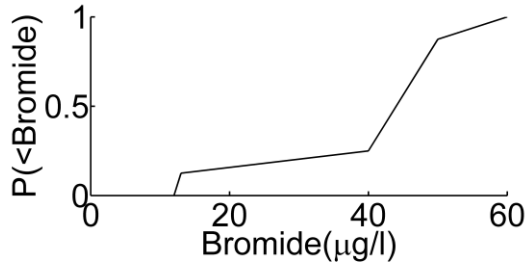


Figure 3 Bromide CDF

Figure 4 Turbidity CDF

Figure 5 pH CDF

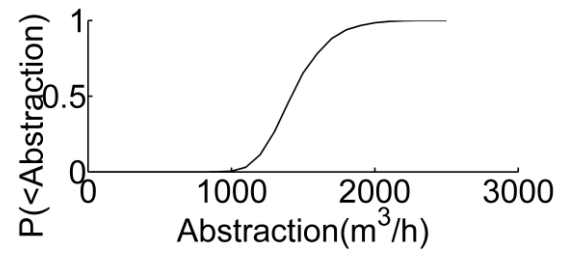
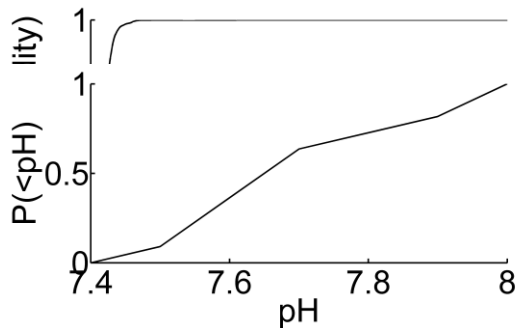


Figure 6 Abstraction rate CDF

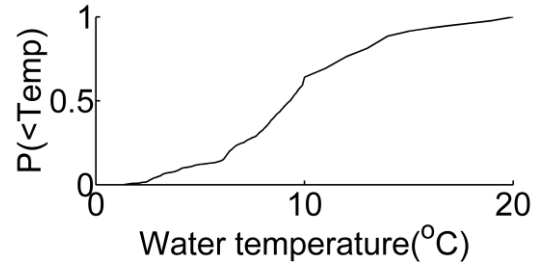
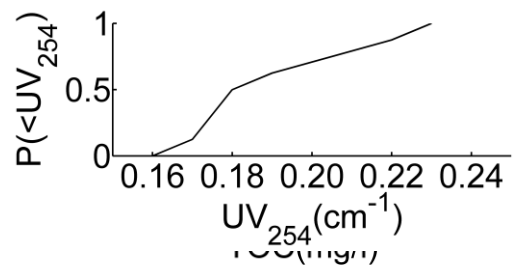


Figure 7 Water temperature CDF

Figure 8 TOC CDF

Figure 9 UV<sub>254</sub> CDF



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175 The likelihood that one or more of the target criteria, given in Table 2, were not achieved at  
 176 any moment was used as the performance parameter P(failure). The observed P(failure) for  
 177 2012 was approximately 0.3. When historical time series input data were applied to the  
 178 models, P(failure) was predicted to within  $\pm 0.15$ . Applying Monte-Carlo conditions resulted  
 179 in the error in predicted P(failure) increasing to  $\pm 0.20$ .

Table 2 Good operating performance criteria

<b>Parameter</b>	<b>Success criteria</b>
<i>Blended clarified turbidity</i>	< 1 NTU
<i>Filtered turbidity</i>	< 0.1 NTU
<i>CT</i>	> 60 mg.min/l
<i>THM</i>	< 25 $\mu\text{g/l}$

180

181 *Operating cost and failure likelihood genetic algorithm optimisation*

182 A multi-objective optimisation problem was set to minimise the *operating cost* and *failure*  
 183 *likelihood* of a WTW. The operating regimes were constrained, as shown in Table 3. The  
 184 performance of solutions were evaluated over a simulated year with stochastically varying  
 185 conditions for each generation. Water quality and abstraction rates were sampled  
 186 independently each simulated day from characteristic probability distributions (see Figure 2  
 187 to Figure 9).

188

Table 3 Operating regime options

<b>Parameter</b>	<b>Range</b>	<b>Increments</b>
<i>Proportion of water treated by DAF stream</i>	0% to 100%	1%
<i>Target clarified TOC concentration (mg/l)</i>	1 to 5	0.1
<i>DAF compressor pressure (kPa)</i>	300 to 700	10
<i>Filtration run duration (hrs)</i>	24 to 96	1
<i>Contact tank inlet chlorine concentration (mg/l)</i>	1 to 6	0.1

190 The design of the works in terms of the numbers of clarification and filtration units, and the  
 191 volume of the contact tank were the same as observed at the operational site (see Table 4).

Table 4 Operating regime optimisation set parameters

<b>Parameter</b>	<b>Value</b>
HBC units	10
DAF units	7
RGF units	8
Contact tank volume	2400 m <sup>3</sup>

192 In order that different operating regimes might have their comparative costs compared,  
 193 costing formulae were produced. All costs were calculated at current value (taken as being  
 194 December 2012) and where historical data were used, they were adjusted to current value  
 195 based on the consumer price indices produced by the Office for National Statistics (2013).  
 196 The total annual comparative costs of operating the works were calculated as shown in  
 197 Equation 1 (further details provided in Swan, 2015).

$$\mathcal{E}_{total} = \mathcal{E}_{coagulant} + \mathcal{E}_{DAF} + \mathcal{E}_{backwash} + \mathcal{E}_{sludge} + \mathcal{E}_{Cl_2} + \mathcal{E}_{SBS} + \mathcal{E}_{lime} \quad \text{Equation 1}$$

198 where:  $\mathcal{E}_{total}$  = total comparative cost (£);  $\mathcal{E}_{coagulant}$  = cost of coagulant (£);  $\mathcal{E}_{DAF}$  = cost of DAF  
 199 clarification (£);  $\mathcal{E}_{backwash}$  = cost of filter backwashing (£);  $\mathcal{E}_{sludge}$  = cost of sludge disposal (£);  
 200  $\mathcal{E}_{Cl_2}$  = cost of chlorination (£);  $\mathcal{E}_{SBS}$  = cost of sodium bisulphite (£) and  $\mathcal{E}_{lime}$  = cost of lime (£).

201 Evolutionary Algorithms (EAs) have repeatedly proved to be flexible and powerful tools for  
202 solving a plethora of water resource problems (Nicklow et al. 2010). Over the past 20 to 25  
203 years research in this field has focused on developing and testing new EAs and applying them  
204 to new problems (Maier et al. 2014). It has been found that certain EAs work better for  
205 certain problems than others but our understanding of why is limited (Maier et al. 2014). The  
206 choice of an appropriate method and associated parameters is dependent on achieving the  
207 best balance between *exploiting* the fittest solutions found so far and *exploring* the unknown.  
208 This work contributes towards increasing our understanding of applying GAs (a type of EA)  
209 to a real-world context along with the complexities this entailed. A GA was applied alongside  
210 a moderately computationally intensive simulation and with uncertainty in operating  
211 conditions represented by Monte-Carlo methods (also computationally demanding). To  
212 improve the efficiency of the process it was attempted to calibrate the GA's internal  
213 parameters and to limit the precision of the solutions.

214 The optimisation of the multi-objective problem was carried out using a Non-Dominated  
215 Sorting Genetic Algorithm II (NSGAI) method (Deb et al. 2002). Real-value coded NSGAI  
216 has previously been shown to exhibit good diversity preservation in comparison with some  
217 other GAs (Pareto Archived Evolution Strategy (PAES) (Knowles and Corne 1999), Strength  
218 Pareto Evolutionary Algorithm (SPEA) (Zitzler and Thiele 1998) and binary coded NSGAI)  
219 and to be able to identify Pareto fronts in both constrained and non-constrained problems  
220 (Deb et al. 2002, Laumanns et al. 2002). NSGAI was also found to give the best overall  
221 performance in comparison to 5 other state-of-the-art multi-objective evolutionary algorithms  
222 when applied to 12 benchmark problems by Wang et al. (2015). Some papers have shown  
223 that other GAs (usually created by the paper's authors) can outperform NSGAI using a range  
224 of benchmark test problems and performance parameters. These other GAs include: FastPGA

225 (Eskandari et al. 2007); EMOPOS (Toscano-Pulido et al. 2007); MOCeLL, OMOPSO, AbYSS  
226 (Nebro et al. 2008); SMPSO (Durillo et al. 2010); SMPSO (again);  $\epsilon$ MOEA; and EMOACO-  
227 I (Mortazavi-Naeini et al. 2015). Despite NSGAI being outperformed in these cases, it  
228 continues to be used as a well-established benchmark for new developed methods in  
229 computationally intensive problems. This is due to its common usage, established  
230 performance and availability of code (Mortazavi-Naeini et al. 2015). It is possible that  
231 another GA could have been more efficient in identifying near-optimal solutions to the  
232 problem posed but NSGAI was deemed a suitable algorithm for proof of concept that GAs  
233 could be used to optimise WTW operation and design.

234 To identify suitable internal parameters for the NSGAI algorithm, preliminary optimisations  
235 were carried out over an arbitrary 12-hour period using a control set of parameters (Table 5)  
236 and alternative runs where individual parameters were adjusted. The values selected for the  
237 preliminary trial were based on values used in previous literature (Nazemi et al. 2006, Sarkar  
238 and Modak 2006, Tang et al. 2006, Jain et al. 2007, Sharifi 2009). A complete cross  
239 comparison between the parameters was not completed due to the prohibitive computational  
240 demands of achieving this. The final generation of solutions identified by the genetic  
241 algorithms were used to assess the effectiveness of the optimisations. Comparisons of  
242 solutions generated from multi-object problems should evaluate i) distance of the obtained  
243 Pareto front from the true Pareto front; ii) uniformity of distribution of solutions in the Pareto  
244 front and iii) the extent of the obtained Pareto front to ensure that a wide range of objective  
245 values is covered (Zitzler et al. 2000). As no single metric completely measures algorithm  
246 performance, 8 metrics as suggested by Mala-Jetmarova et al. (2015) were used to measure  
247 the quality of the solutions identified and their similarity and proximity to the true Pareto  
248 front. An overall score was calculated for each optimisation with uniform weighting for each

249 metric. Non-uniform waiting, as applied in Mala-Jetmarova et al. (2015), was not used as it  
 250 adds unnecessary subjectivity.

Table 5 Sensitivity analysis of GA parameters

		Control	$\eta_c=30$	$\eta_c=10$	$\eta_m=30$	$\eta_m=10$	$P_c=0.9$	$P_c=0.5$	$P_m=0.15$	$P_m=0.05$	$pop=50$	$pop=10$		
Operating cost optimisation	Dynamic model	NN	100%	100%	97%	54%	97%	80%	97%	100%	90%	92%	100%	
		UN	34%	27%	24%	34%	30%	44%	17%	17%	67%	14%	13%	
		TN	0%	0%	83%	0%	0%	50%	0%	0%	90%	0%	0%	
		GD*	24.5	7.5	0.2	3.3	24.4	4.7	15.1	44.8	0	44.4	1.1	
		IE	2.0	2.1	1.1	2.1	2.0	1.3	2.2	1.4	2.0	1.7	4.2	
		SM*	£156	£154	£150	£150	£151	£152	£152	£152	£151	£155	£155	£154
		EX	140%	100%	91%	89%	140%	99%	107%	139%	86%	124%	0%	
	SC*	7.0	1.6	0.3	0.1	7.4	1.2	20.5	7.0	0.0	5.7	NaN		
	Score	66%	68%	83%	64%	65%	78%	53%	61%	85%	57%	36%		
	Static model	NN	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	
		UN	77%	64%	93%	70%	73%	17%	77%	77%	77%	32%	90%	
		TN	0%	0%	10%	0%	27%	0%	27%	57%	20%	2%	0%	
		GD*	47.0	48.6	86.4	115.3	27.1	71.2	3.0	10.2	30.7	37.4	2.3	
		IE	1.7	1.2	1.1	1.7	1.6	1.7	1.1	1.0	1.7	2.0	4.2	
SM*		£141	£147	£146	£145	£143	£151	£142	£140	£147	£142	£140		
EX		80%	122%	81%	187%	91%	166%	83%	100%	116%	80%	65%		
SC*	2.5	10.5	2.7	19.8	1.0	30.6	9.7	16.1	10.5	6.4	5.3			
Score	69%	72%	71%	68%	77%	59%	77%	80%	76%	63%	63%			
Mean of Scores ± standard deviation		68±2%	70±33%	77±88%	66±3%	71±9%	69±713	65±117	70±14%	80±6%	60±4%	50±19%		

251  $\times 10^3$

252 **Known Pareto front ( $PF_{known}$ ):** final Pareto front returned at termination, for the particular parameter  
 253 setting combination.

254 **True Pareto front ( $PF_{true}$ ):** best possible Pareto front (often not known for complex problems). Formed  
 255 here out of all of the solutions identified using all the parameter setting combinations.

256 **Non-dominated number (NN):** the percentage of non-dominated solutions in  $PF_{known}$ .

257 **Unique non-dominated number (UN):** percentage of unique non-dominated solutions in  $PF_{known}$ .

258 **True number (TN):** percentage of solutions in  $PF_{known}$ , which are members of  $PF_{true}$ .

259 **Generational distance (GD):** measure of how close  $PF_{known}$  is to the  $PF_{true}$ . Calculated as Root Mean  
 260 Square Error (RMSE) of Euclidean distance between the all solutions in  $PF_{known}$  and the nearest solution  
 261 in  $PF_{true}$ .  $GD=0$  indicates that  $PF_{known}=PF_{true}$ .

262  **$\epsilon$ -indicator (IE):** 'the smallest distance that an approximation set ( $PF_{known}$ ) must be translated in  
 263 order to completely dominate a reference set ( $PF_{true}$ ) (Kollat et al. 2008). Factor by which  $PF_{known}$  is  
 264 worse than  $PF_{true}$  with respect to all objectives. The minimum factor such that any objective vector in  
 265  $PF_{known}$  is dominated by at least one objective vector in ( $PF_{true}$ ) (Zitzler et al. 2003). The IE metric  
 266 adopts values equal or bigger than 1. A result  $IE=1$  indicates that  $PF_{known}=PF_{true}$ .

267 **S-Metric (SM):** the area covered by the  $PF_{known}$  from the worst possible solution specified.



268 **Extent (EX):** ratio of Euclidean distance between the objective function values of two outer solutions in  
 269  $PF_{known}$  to Euclidean distance between the objective function values of two outer solutions in  $PF_{true}$   
 270 (expressed as percentage).

271 **Spacing (SC):** represents the spread of solutions in  $PF_{known}$ . It is calculated using Equation 2 where  $\epsilon_i$  is  
 272 the Euclidean distance between the  $i^{th}$  solution and its closest neighbour in  $PF_{known}$ ,  $\bar{\epsilon}$  is the mean of  
 273 all  $\epsilon_i$ .

$$SC = \sqrt{\frac{\sum_{i=1}^n (\bar{\epsilon} - \bar{\epsilon}_i)^2}{n - 1}} \quad \text{Equation 2}$$

274 Score calculated as mean value of all metric scores where: GD scored 0% for the maximum value and  
 275 100% for a value of zero; IE scored 0% for the maximum value and 100% for a value of one; SM scored  
 276 0% for a value of zero and 100% for a maximum value ( $P(\text{failure}) = 1$ , Operating cost = £200,000) and  
 277 SC scored 0% for the maximum value and 100% for a value of zero.

278 Through examination of the sensitivity analysis results, no clearly optimal set of parameters  
 279 were identified but conclusions were drawn regarding some of the parameters (see Table 5). A  
 280 mutation probability ( $P_m$ ) of 0.05 was found to improve the meta score of the optimisations  
 281 substantially. The optimisations performance score proved to be relatively insensitive to  
 282 mutation distribution index ( $\eta_m$ ). Based on the results of the sensitivity analysis, the GA  
 283 internal parameters finally applied are shown in Table 6. The suitability of using a hundred  
 284 generations was assessed by assessing the influence of simulating an additional hundred  
 285 generations on the performance of the GA (see Results and Discussion sections). A cross-  
 286 over distribution index ( $\eta_c$ ) of 30 was also applied based on the performance of another  
 287 optimisation process which was carried out at the same time (see Swan (2015)). Although  
 288 individually tailored NSGAI parameters for each optimisation may have increased  
 289 efficiency, consistent values were used so that the influence of model type on the process  
 290 could be assessed more clearly.

Table 6 NSGAI parameters used

	$\eta_c$	$\eta_m$	$P_c$	$P_m$	pop	Generations
Control	20	20	0.7	0.1	30	n/a
Final	10	20	0.7	0.05	30	100

291 where:  $pop$  = population;  $P_c$  = probability of cross-over;  $\eta_c$  = cross-over distribution index;

292  $P_m$  = probability of mutation and  $\eta_m$  = mutation distribution index.

293 To make the search for near-optimal solutions more thorough, and to reduce the influence of  
294 possible premature convergence, the optimisation was carried out three times using different  
295 initial random seeding. The loss of Pareto solutions, a known deficiency of the NSGAI  
296 process, was addressed through the compilation of a secondary population of all parent  
297 solutions identified through each optimisation. A non-dominated sorting algorithm was then  
298 applied to these solutions to compile a new super Pareto set as previously applied by Wang et  
299 al. (2015) to identify best-known Pareto fronts to benchmarking problems.

300 The University of Birmingham's BlueBEAR high powered computing cluster (HPC) was  
301 used to complete the optimisations. Optimisations were carried out using multiple 48 hour  
302 sessions on a single core of a 64-bit 2.2 GHz Intel Sandy Bridge E5-2660 worker with 32 GB  
303 of memory. The computational time required to simulate and evaluate a generation of  
304 solutions (up to 60 solutions) using the dynamic model took approximately 1 hour. The static  
305 model, in comparison, took approximately 20 minutes. The time spent evaluating solutions  
306 using the NSGAI algorithm was insignificant in comparison to the time spent simulating  
307 WwTW performance.

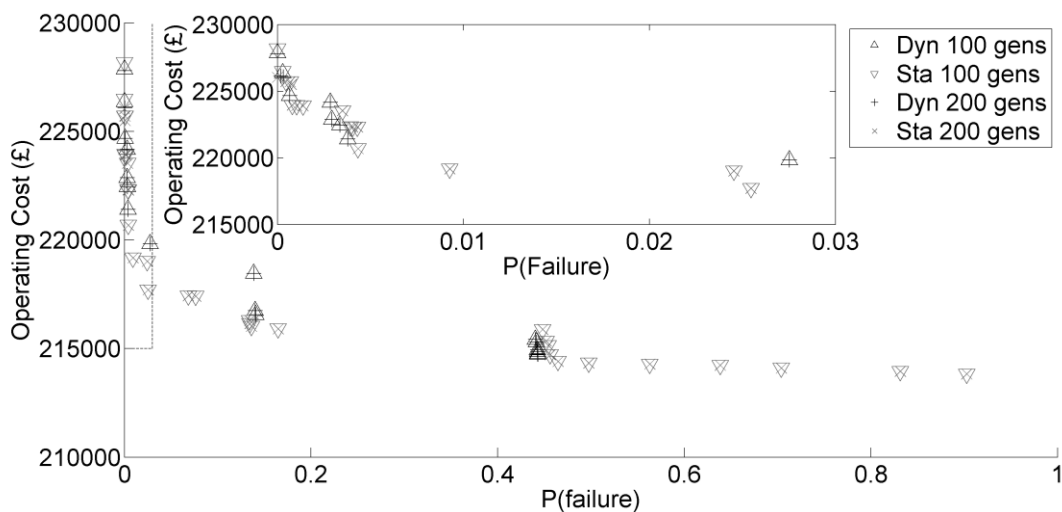
## 308 RESULTS

### 309 *Degree of optimisation achieved*

310 The degree of optimisation achieved by the GA was assessed by observing the variance of 4  
311 optimisation metrics. These metrics assessed how the objective functions, non-dominated  
312 fraction and convergence of the solution population varied generationally. Greater  
313 optimisation was assumed if these metrics were found to stabilise, indicating that the solution  
314 set was not evolving significantly towards fitter solutions. To give greater confidence in the  
315 degree of optimisation achieved after an initial hundred generations, an additional hundred

316 generations were simulated for comparison. Based on visual assessment of the optimisation  
 317 metrics (*convergence metric, mean cost function, mean failure likelihood and proportion of*  
 318 *Pareto solutions*), no improvements in optimisation results were observed by increasing the  
 319 number of generations from 100 to 200 for both optimisation problems.

320 Figure 10 shows the Pareto optimal solutions identified after 100 and 200 generations. Pareto  
 321 solutions are not inferior to each other both in terms of their cost and performance criteria  
 322 (i.e. they are not dominated). The general profile of the Pareto fronts using both models, did  
 323 not change considerably beyond the 100<sup>th</sup> generation in comparison to the significantly  
 324 different results identified using the different models. Therefore, for the purposes of  
 325 comparing solutions identified using the dynamic and static models, the Pareto solutions



326 identified after simulating 100 generations were representative.

327 Figure 10 *Comparative cost vs. failure likelihood of Pareto optimal solutions*

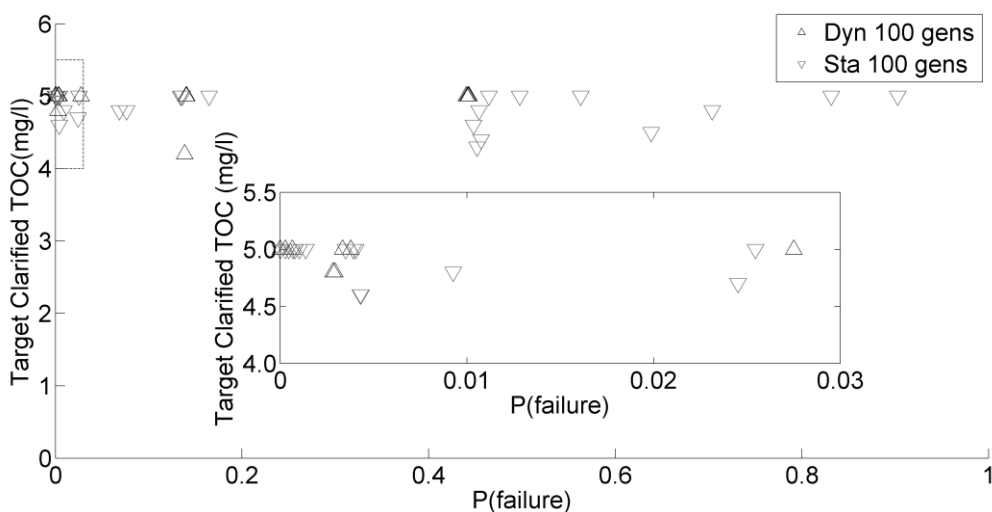
328 The application of dynamic or static models was not found to consistently identify more  
 329 optimistic or conservative solutions to the optimisation problem. The relative costs of the  
 330 solutions identified were dependent the failure likelihood of the solutions identified. An  
 18

331 overview of the optimal values identified in comparison to the currently applied values is  
 332 given in Table 7.

Table 7 Currently applied and optimised values for P(fail) 0% to 5%

Parameter	Currently Applied	Static Model Optimal value	Dynamic Model Optimal value
<i>Operating regime optimisation</i>			
Water treated by DAF stream	55%	55% to 100%	85% to 100%
Target clarified TOC concentration	2.5 mg/l (estimated)	4.6 mg/l to 5.0 mg/l	4.8 mg/l to 5.0 mg/l
DAF compressor pressure	400 kPa	400 kPa to 550 kPa	510 kPa to 700 kPa
Filtration run duration	48 hrs	96 hrs	89 hrs to 96 hrs
Contact tank inlet free chlorine concentration	1.6 mg/l	1.3 mg/l to 1.5 mg/l	1.3 mg/l to 1.8 mg/l

333



334 **Coagulation**

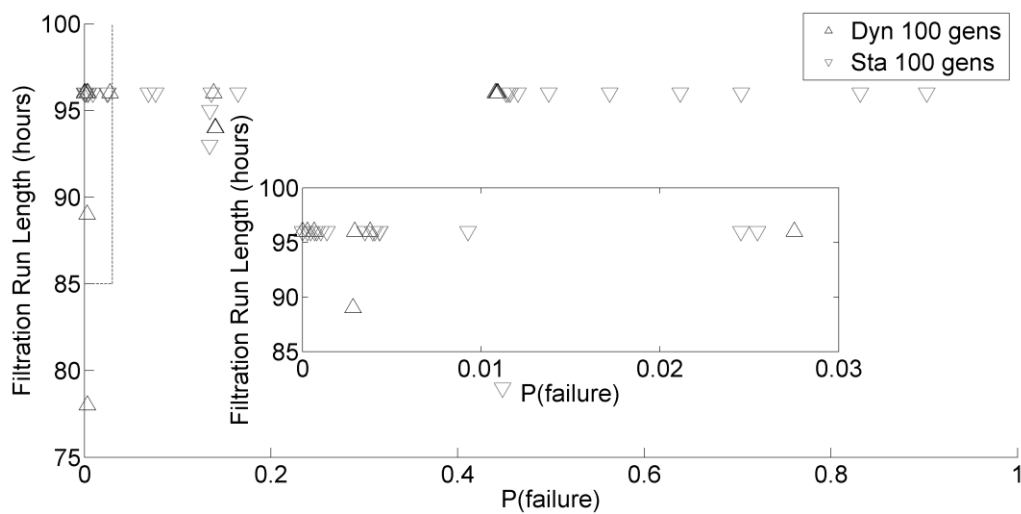
335 Figure 11 *Target clarified TOC vs. failure likelihood* of Pareto optimal solutions

336

337 Figure 11 shows that *target clarified TOC concentrations* of between 4 to 5 mg/l were  
 338 identified as being optimal using both models (approximately double the concentration  
 339 currently predicted at the operational site) regardless of the solutions' reliabilities. *The target*  
 340 *TOC concentrations* predicted using both models were similar; with their Pareto optimal  
 19

341 solutions both having mean values of 4.9 mg/l and standard deviations of 0.2 mg/l. The  
 342 higher *target clarified TOC concentrations* resulted in lower *coagulant doses* and  
 343 subsequently reduced: (i) coagulant; (ii) pH/alkalinity adjusting chemical; and (iii) sludge  
 344 disposal costs. Lower solids loading of the clarification and filtration stages was also  
 345 achieved. The findings suggest that the historically greater use of coagulant at the site was  
 346 inefficient and potentially necessary only due to known mixing issues at the site. Higher *TOC*  
 347 *concentrations* would, however, likely result in increased *THM formation* (which was seen to  
 348 be underpredicted by the model) and biological growth in the distribution system.

349



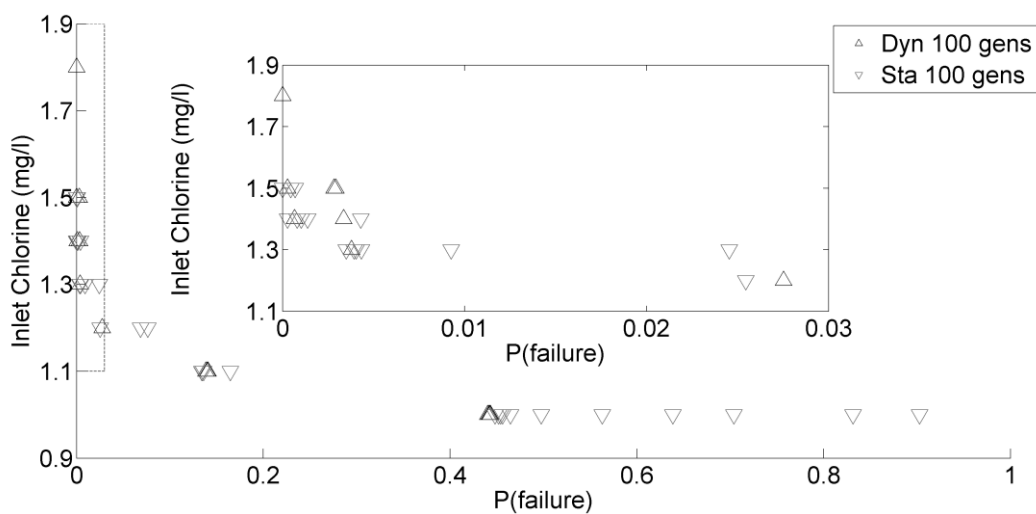
### 350 **Filtration**

351 Figure 12 *Filtration run length vs. failure likelihood* of Pareto optimal solutions

352 The near-optimal *filtration run lengths* identified in the operational cost optimisation were  
 353 found to be in the region of the maximum value of 96 hours (Figure 12), with low standard  
 354 deviations and negligible correlation with failure likelihood (dynamic model  $95.3 \pm 2.7$   
 355 hours, static model  $95.1 \pm 3.7$  hours). The models therefore predicted that *filtration run*  
 20

356 durations could be increased significantly beyond their existing operational duration of 48  
 357 hours, without increasing the failure likelihood of the works substantially. As solutions  
 358 identified using the static model predicted these extended durations, frequent unscheduled  
 359 backwashes were not required to achieve this performance and therefore disruption to  
 360 operational routine was predicted to be minimal.

361 **Chlorination**



362 Figure 13 *Inlet chlorine concentration vs. failure likelihood of Pareto optimal solutions*

363 The *inlet free chlorine concentration* identified as optimal reduced as the *failure likelihood*  
 364 increased. This relationship was comparable for both models. Solutions with *failure*  
 365 *likelihoods* less than 40% were found to require greater than 1 mg/l of *free chlorine* and the  
 366 maximum dose identified using the dynamic model was 1.8 mg/l in comparison to 1.5 mg/l  
 367 using the static model. These results indicate that for the observed operating conditions, the  
 368 existing inlet concentration of 1.6 mg/l is appropriate to provide the required degree of  
 369 disinfection cost effectively without exceeding the final water *THM concentration* limit set  
 370 often.



372 DISCUSSION

373 The failure likelihood of the solutions was unconstrained and most Pareto solutions identified  
374 had *failure likelihoods* greater than 50%. As reliable solutions are of greater interest, the use  
375 of some mechanism to limit the *failure likelihood* could have resulted in more efficient use of  
376 computational resources, although premature convergence would have been a concern. Not  
377 constraining the *failure likelihood* of solutions also resulted in the near-optimal solutions  
378 identified by the static and dynamic models being difficult to compare, as they inhabit  
379 different regions of the search space. The use of constrained or pseudo-constrained  
380 acceptable *failure likelihoods*, as carried out by Gupta and Shrivastava (2006, 2008, 2010),  
381 would have allowed easier comparison of solutions identified using the different models.

382 Constraining the precision of solutions (using the increments allowable in **Error! Reference**  
383 **source not found.** Table 3) and simulating only unique solutions each generation improved  
384 the efficiency of the search process. Solutions identified in previous generations did however  
385 required their failure likelihood to be reassessed each generation. This was necessary because  
386 of the variance in conditions between runs (found to result in approximately a 5% variance in  
387 *failure likelihood*). This continual assessment of failure likelihood did have the advantage  
388 that over multiple generations, the solution population was assessed against an increasingly  
389 diverse set of conditions, resulting in a more robust population evolving. If the sampling of  
390 the conditions was increased so that the variance in performance of the model was negligible  
391 between runs, then it could be possible that only newly identified solutions would need their  
392 failure likelihood evaluated. For computationally demanding models this could improve the  
393 reliability of results (as a greater combination of conditions could be assessed) and possibly



394 reduce the computational demand (as individual solutions would only be assessed once).

395 Further research is required to examine the potential of this.

396 The static and dynamic models were similar in predictive ability in terms of their RMSE  
397 ( $\pm 5\%$ ), likelihood of failing the performance targets ( $\pm 5\%$ ) (Swan 2015) and optimal  
398 operating regimes identified through the use of a genetic algorithm (see Figure 11 to Figure  
399 13). Despite these similarities, the Pareto fronts identified using the different models were  
400 substantially different (see **Error! Reference source not found.** Figure 10). Neither model  
401 resulted in the identification of consistently more reliable solutions. The relative costs of the  
402 solutions identified by the models were dependent on the failure likelihoods of the solutions  
403 identified.

404 Although the GA process identified contact tank *inlet free chlorine concentrations* similar to  
405 those applied in reality, in future it would be more useful to optimise contact tank *outlet*  
406 *concentrations*. This is because in practice residual free chlorine concentration is closely  
407 controlled by feedback control systems. The influence of coagulant dosing on the  
408 consumption/cost of chlorination could then be optimised and the formation of disinfection  
409 by-products could be predicted more accurately.

410 A relatively high *target clarified TOC concentration* (approximately 5 mg/l) was identified as  
411 being optimal due to the lower doses of coagulant required. Although this was predicted not  
412 to result in excessive free chlorine consumption or disinfection by-product formation,  
413 application of this operating regime may not be suitable, as insufficient destabilisation of  
414 colloids or excessive organic growth in the distribution network could result. Longer duration  
415 filtration runs were also identified as being preferable. This agrees with the observed  
416 performance, where excessive *head loss* or *turbidity* breakthrough were rarely observed at the

417 WTW. As the identified optimal *filtration duration* (96 hours) was considerably outside the  
418 calibration conditions observed, limited confidence should be placed in this estimate but it is  
419 believed that the application of longer filtration runs would have been more efficient at the  
420 examined site.

421 The recommendations from this research have not been applied to the WTW from which the  
422 case study data was taken. Attempting to apply the amendments to the operating regime  
423 suggested by the optimisations through pilot plant or full scale investigations would be  
424 informative future research.

425

## 426 CONCLUSIONS

427 Static models were found to have similar accuracy as dynamic models and their use alongside  
428 GAs predicted similar solutions to an operational optimisation problem. The application of  
429 dynamic or static models was not found to consistently identify more economical or costlier  
430 solutions. The use of static models reduced the computational requirements of carrying out  
431 optimisations (the optimisations using the dynamic models were found to take five times the  
432 computational resources of the static models), allowing a greater number of operating  
433 conditions to be considered and/or generations to be simulated. Static models also had no  
434 requirement for the sampling frequency of operating condition parameters to be defined...  
435 Based on these findings, it is concluded that future whole WTW modelling optimisation  
436 studies should favour the use of static models.

437 The constraining of the precision of solution parameter values and simulation of only unique  
438 solutions was identified as a method of increasing the optimisation efficiency. Increasing the  
439 number of stochastic conditions which are simulated so that the variance in performance  
25

440 between runs using alternative seeds is insignificant could allow unique solutions to only  
441 require a single evaluation for all generations. This method should be considered for future  
442 Monte-Carlo optimisation studies. Future comparisons of failure/cost optimisations using  
443 different model types should also consider limiting the failure likelihood to allow easier  
444 comparison of results.

445 In comparison to the observed operating conditions at the WwTW from which the case study  
446 came from, the following predictions were made by the optimisations to comply with the  
447 performance goals specified more than 95% of the time:

- 448 • It should be possible to reduce the coagulant dose applied whilst still achieving  
449 sufficient treatment. This reduction in coagulant dosing could only be made if  
450 sufficient mixing was achieved at the site and the influence on distribution network  
451 organic growth was assessed to be tolerable.
- 452 • *Filtration run durations* could be increased significantly beyond their existing value  
453 of 48 hours

454 Finally, effective future CAPEX and TOTEX optimisation work will benefit greatly if  
455 costing formulas for WwTWs which can be linked to predicted performance are developed.

#### 456 ACKNOWLEDGEMENTS

457 This research was made possible by funding provided by the University of Birmingham's  
458 Postgraduate Teaching Assistantship programme.

459

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