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# 1 Identification of Appropriate Risk Analysis Techniques for Railway 2 Turnout Systems

3 **Serdar Dindar<sup>1</sup>, Sakdirat Kaewunruen<sup>2</sup> and Min An<sup>3</sup>**

## 4 **Abstract:**

5 The construction of railway turnout entails a complex geometry and multi-disciplinary engineering  
6 science, which makes it one of the most critical railway infrastructures. As such, these characteristics  
7 pose various risks in rail operation. A considerable number of derailment incidents at the turnouts are  
8 reported annually worldwide. Not only do these incidents cause operational downtime and financial  
9 loss, they also give rise to casualties and sometimes loss of life. One of the fundamental reasons for  
10 this may well be the fact that the railway industry pays little attention to the risk elements of railway  
11 turnouts. The paper, as state-of-the-art, provides an overview of how to deal with the many different  
12 risks arising from railway turnout systems by identifying the most/more suitable risk analysis methods  
13 for the systems. In order to do this, a large number of related articles, reports and review papers are  
14 critically analysed by virtue of comparison, experiences and deductions. As a result, various  
15 qualitative and quantitative based risk analysis methods are proposed to fully understand a number of  
16 technical phenomena, e.g. aging, degradation and signalling faults, in a railway turnout system.  
17

18 **Keywords:** risk analysis, turnout systems, risk monitoring and management, rail infrastructure,  
19 system thinking approach

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## 20 **1 Introduction**

21 As an essential feature to enable rail operational flexibility, railway turnouts are special track systems  
22 used to divert a train from a particular direction or a particular track onto other directions or other  
23 tracks. It is a structural grillage system that assembles steel rails, points (or called ‘switches’),  
24 crossings (or called ‘frogs’), steel plates, rubber pads, insulators, fasteners, screw spikes, beam bearers  
25 (either timber, polymer, steel or concrete), ballast and formation. A railway turnout is a must-have  
26 structure in railway corridor whose crossing imparts a significant discontinuity in the rail running  
27 surface. It is important to note that its structure and components pose different risk profiles to railway  
28 operations. High demand in railway operation, the railway operators have to increase the axle load,  
29 traffic density and speed of the operations. The dynamic wheel/rail interaction on such imperfect  
30 contact transfer can cause detrimental impact loads on railway track and its components. The transient  
31 vibration could also affect surrounding building structures. In addition, the large impact emits  
32 disturbing noises to railway neighbours. Railway turnouts are one of the highest percentages  
33 contributing railway infrastructure component failure.

34 Although the safety of railway systems is relatively high and is continually being improved, a  
35 considerable number of severe accidents still occur globally. The total number of train accidents for  
36 the last five years (2009 to 2014) in the EU has been reported as around 12,000. Derailment is  
37 illustrated to be the most occurring type of accident, accounting for almost 9% of the total [1].

38 Derailments have been estimated to cost all EU member states more than 200 million Euros annually  
39 [2]. Financial losses frequently result from damage to wagons or railway components or operational  
40 shutdown. In addition to financial losses, even if the number of fatalities and injuries appears low, it  
41 can be said that fatalities still result from extreme disasters, such as the derailment of a fuel wagon at  
42 Viareggio in 2009, causing 34 fatalities. A recent research reveals an average of 3.9 fatalities per year  
43 resulting from various derailing incidents across the EU [3].

44 Since the author is of the opinion that most derailments occur on turnouts, this paper focuses only on  
45 the hazards involved here and is intended to address almost all types of causes, identifying useful risk  
46 analysis methods for the major problems.

## 47 **2 Risk and Safety**

48 A railway has very complex geometry as a large number of components interrelate with each other.  
49 Derailment arises mainly from poorly understood railway systems as a result of this complexity [4].  
50 One of these systems is turnout, which describes a mechanical installation by means of which flanged  
51 vehicles are able to be diverted from one track to another.

52 As a turnout system is very complex, attention should be paid not only to railway component failures  
53 in the system, but also operational failures, (e.g. train radio communication system failures,  
54 environmental factors (e.g. poor weather conditions) and interaction problems (e.g. searches when  
55 determining the likelihood of any accident in each individual turnout system). This is because each  
56 has a unique technical characteristic. Therefore, it might be said that every turnout has various  
57 different types of potential causes posing risk of derailment regardless of how well they are  
58 constructed, monitored or maintained.

59 In this circumstance, risk analysis, a significant step in risk management, plays a key role in reducing  
60 or, if possible, eliminating derailments in particular cases. There is a large number of different types  
61 of risk analysis techniques from which to choose, and each might have an advantage over the others in  
62 the railway industry for one reason or another. An analyst should choose a method giving more  
63 realistic outcomes, otherwise, undesired results, loss of time and cost overruns can be expected [5].

64 Hence, to fully understand the existing risk at a turnout, it is necessary to identify appropriate types of  
65 risk analysis methods in the railway industry for this intended purpose.

## 66 **3 Scope, Significance and Originality**

67 A derailment based on component failures might be attributed to link wagon-based components, such  
68 as bearing failures or axle failures caused by loading problems, or any other component of track

69 geometry. As mechanical design engineering is more interested in this type of cause than is railway  
70 engineering, the paper is limited to just railway component failures, any type of operational failures,  
71 interaction problems, environmental problems and human factors. There is increasing concern in risk  
72 analysis of railway systems as uncertainties cannot always be quantified and especially cannot related  
73 directly to vulnerable assets and components, which is unlike those energy infrastructures with  
74 identifiable failure modes [6 - 9]. The risk and vulnerability arising from the complex nature of  
75 turnout components and assets in various operational environments has thus been evaluated and firstly  
76 highlighted in this paper. The insight into the risk integration and prioritisation can lead to the  
77 development of adaptive measures for maintenance of turnout systems. The suitable methodologies  
78 can be integrated into the design and preparation stages so that the turnout infrastructure resilience can  
79 be economically built in, improving public safety and reliability [9]

## 80 **4 Risk Management Principles**

### 81 *4.1 Objectives*

82 Risk management might have several purposes, which are grouped into following serving areas [10];

- 83 • A sufficient safety level demonstration through risk analyses
- 84 • A basis for risk communication to all stakeholders including public, investors, various railway  
85 companies in project.
- 86 • A basis for decision-making helping to balance risks against costs associated with risk  
87 reducing measures.

### 88 *4.2 Process*

89 In Risk Management in the railways sector, there is a range of terms frequently used to describe a  
90 particular situation or action. The following are some of these terms and their definitions

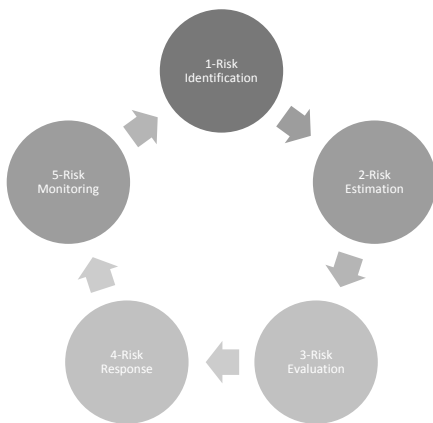
91 A hazard is something (e.g. an object, property of a substance, phenomenon or an activity) that can  
92 cause adverse effects [11]. For instance, a sharp blade profile might be termed a hazard since it might  
93 result in derailment and is, therefore, an adverse effect. Thus, hazard identification may be said to be  
94 important in order to minimise or eliminate the adverse consequences of hazard. As for risk, it is

95 addressed to the chance that a hazard will give rise to an accident, which results in causalities such as  
96 property damage or financial or life loss [12]

97 An accident is generally regarded as an unwanted event that brings about physical harm to people  
98 (health or life) or damage to property. Although there is a reasonable degree of consensus as to  
99 whether an accident is an unplanned event, the term ‘incident’ is sometimes used to express such  
100 events where no injury occurs [13] However, incidents are generally seen as wake-up calls that could  
101 alert supervisors and employees to risks or hazards that they had previously not considered while risk  
102 is the chance that a hazard will give rise to an accident, which results in causalities such as property  
103 damage or financial or life loss [14].

104 The structure of the overall risk management process is illustrated in Fig. 1 [15].

105



106

107 *Figure 1 Risk Management Process* [15]

- 108 • Risk Identification is formalised after any hazard has been identified. Where an identified  
109 hazard is eliminated and/or its consequences are assumed negligible, analysis might be  
110 discontinued.
- 111 • Risk Estimation is the result of chosen risk analysis technique. Thus, it is significant to  
112 determine error-free in regards to both the frequency of a hazard event and the severity of  
113 associated consequences. Frequency and severity values are often estimated through either  
114 quantitative or qualitative methods.

- 115 • Risk Evaluation ascertains whether or not risk warrants a response or is acceptable<sup>4</sup>. This  
116 stage is conducted using qualitative or quantitative methods, or both.
- 117 • Risk Response includes risk avoidance or elimination, retention, transfer and reduction.
- 118 • Risk Monitoring reveals whether the responses are performing adequately throughout the  
119 lifecycle of the component, system or activity.

## 120 **5 Risk Analysis Process and Techniques**

### 121 *5.1 System definition and hazard identification*

122 The overall approach of hazard identification in railway industry is a deductive process by which  
123 possible events are imagined [16]. This process is highly likely to rely on the experience and  
124 qualifications of the analysts [17]. There are a number of possible ways to support the process;

125 *Brainstorming* is the simplest way to identify hazards through which a simple list of hazards is  
126 produced. This kind of identification concentrates on identifying imaginable and unimaginable  
127 hazards within the scope of the domain of the particular concept of railway operation or systems [18].

128 The new hazard types in railway industry aren't generally expected to emerge as the industry uses  
129 almost the same systems for a long time and, as a result, has well-known the common types hazards.  
130 One of the reason for this is the industry largely relies on *checklists* for a particular case. General  
131 experience from various organisation, stakeholders is gathered to build checklists which often consists  
132 of generic hazards or areas where it is particularly significant to pay attention hazards [19].

133 The two can be combine each other to predict the hazards. This approach is called as what-if,  
134 generation of scenarios. Besides being an informal method for identifying hazards, it might be quite  
135 often used in railway design projects for financial matters rather than accidents [20].

---

<sup>4</sup> Risk tolerance is still a developing area of research in the railway industry. For instance, rails and axles are crucial components, since any failure may result in a catastrophic derailment. However, in some cases, it can be decided that a risk falls into the unacceptable region, taking into account cost-benefit analysis.

136 The HAZOP methodology (Hazard and Operability Study) is a structured technique of hazard  
137 identification and failure modes, considering deviations applied to predetermined keywords  
138 describing railway components, system, process or operations being performed [21].

## 139 5.2 Risk analyses

### 140 5.2.1 Risk matrix

141 The risk matrix approach is often semi-quantitative and referred to as preliminary risk analysis. The  
142 approach is easy to use and perform properly, provided that the following drawbacks are resolved [22]

- 143 • calibration for intended application is required;
- 144 • the parameters, such as likelihood and frequency, are based on subjective definitions, which  
145 could result in comprehending complexities;
- 146 • the risk results are only reasonable for systems to which the risk matrices can be applied.

147 In order to properly conduct a risk analysis based on risk matrix, the three steps, *Determine the*  
148 *possible consequences, Likelihood of occurrence and Risk scoring matrix* should be followed [23].

### 149 5.2.2 Failure Mode and Effect Analysis (FMEA)

150 This is a qualitative method, due to its inductive nature, which aims to identify potential failure modes  
151 of the components and to analyse the effects of those failure modes in an engineering system [24, 25].

152 The system components to analyse individually could be selected according to the degree of disability  
153 of system operation or by accidents with significant external consequences. Whilst a single system  
154 component is considered at a time, the other components are assumed to work at the same time [26].

155 As a result, FMEA is asserted as not fit for critical combinations of component failures [27].

156 The analysis proceeds as follows:

- 157 • Break down the system into independent subsystems;
  - 158 ○ Identify the various operational modes for each subsystem, e.g. maintenance
  - 159 ○ Determine its configurations when operating in such modes, e.g. a rail-grinder in  
160 progress.



161 • Compile a suitable table for each subsystem in each of its operational modes. The table  
162 should not neglect any of the subsystem components and include its failure modes and the  
163 effects on the subsystem.

### 164 5.2.3 Reliability Block Diagram – RBD

165 A Reliability Block Diagram (RBD) is a diagrammatic method performing the system availability and  
166 reliability analyses on complex and large systems using block diagrams to show the components (or  
167 failure events) and network relations in the system [28].

### 168 5.2.4 Fault Tree Analysis – FTA

169 Fault tree analysis is a deductive technique which enables the building of causal relations resulting in  
170 a given undesired event. This analysis approach begins with a defined system failure event and  
171 reveals backward its causes, down to the primary independent faults [29]. FTA concentrates on a  
172 single system failure mode and is able to give qualitative information on how a relevant event may  
173 occur and what consequences this event can cause [30]. The steps in fault tree construction are as  
174 follows:

- 175 • The selection of the system failure event of interest, known as the top event. The following  
176 event or events is/are considered with regard to its/ their effect on the top event.
- 177 • Identification of contributing events, which might directly cause the top event to occur. As  
178 such, four possibilities exist:
  - 179 ○ primary failure of the device (e.g. aging, fatigue)
  - 180 ○ secondary failure of the device (e.g. earthquake)
  - 181 ○ no input to the device
  - 182 ○ human error in actuating or installing the device

### 183 5.2.5 Event Tree Analysis – ETA

184 Event Tree analysis (ETA) provides an inductive approach to evaluate the consequences of an  
185 initiating event and the likelihood of each of the possible sequences which may occur [31]. This  
186 approach is constructed using forward logic. The failure, partial failure or success of different systems  
187 and subsystems is often represented by the branch points on the tree structure.

### 188 5.2.6 *Markov Analysis – MA*

189 Markov analysis is a stochastic technique that enables the computation of the probability of failure or  
190 repair characteristics of individual components in a specific state at a given time [32]. In contrast to  
191 simulation-based analysis, this is a well-suited approach for rare events, and, thus, allows such events  
192 to be analysed within a reasonable amount of time.

193 MA is based on the Markov Process, a stochastic process governed by transition probabilities. A  
194 Markov Process is characterised by two main concepts: its system and transition states. The former  
195 constitutes the system at any given moment of time, while the latter governs the changes of a state that  
196 happen within a system.

### 197 5.2.7 *Hazard Function – HF*

198 It has been seen that Hazard Function (failure rate) can be applied satisfactorily in the railway and  
199 transportation sectors [33]. It is a function showing the probability of railway components, system,  
200 process or operation failure at time  $t$  given these are functioning up to time  $t$ .

### 201 5.2.8 *Bayesian Analysis*

202 The striking difference between Bayesian and frequentist methods is in the definition of probability  
203 [34]. According to a frequentist, probability is considered as a long-run frequency. In other words, it  
204 is asserted that the probability of a fair coin toss landing heads up is half of the whole possibility, 0.5,  
205 in the long run. Conversely, a Bayesian expresses a belief in the degree that the coin lands heads. This  
206 definition of probability is often termed subjective probability. While probability is used by a  
207 frequentist to express the frequency of certain types, which happens over repeated trials, a Bayesian,  
208 in practice, uses it to express belief in a statement about unknown quantities [35].

209 In Bayes Analysis (BA), when further information is provided, the structure of the model can be  
210 updated [36]. This feature may be helpful, as the statistical uncertainty is largely present and the  
211 amount of available data is sparse. The other advantage of BA is to integrate experimental data with  
212 reliability data at all available levels through Bayes' theorem [37]. The theorem underlies how to  
213 update beliefs for prior probabilities.

### 214 5.2.9 *Monte Carlo (MC) Simulation*

215 Monte Carlo (MC) is a problem-solving technique used to understand the impact of risk and  
216 uncertainties by running multiple trial runs, called simulations, using random variables [38]. The  
217 simulations are the process of running a model, aiming to obtain numerical results, numerous times  
218 with a random selection from the input distributions for each variable. The outcomes of these  
219 numerous scenarios might give a most likely case to approximate the probability of certain outcomes,  
220 as well as a statistical distribution to reveal the risk or uncertainty involved [39].

## 221 **6 Comparative Evaluations and Discussions**

222 To assess emerging risks in the railway sector, a large number of possible risk analysis methods  
223 applicable for a turnout have been comprehensively reviewed and critically discussed in this paper.  
224 This research is significant and cannot be matched by simple multiple-criterion decision making  
225 framework, without the insights into multi-layer asset vulnerabilities derived from expert opinions. As  
226 some of the methods depend largely on statistical techniques, a set of illustrative examples has been  
227 given to understand their characteristics in order to deal with the variables for analysis. Additionally,  
228 the limitations of the presented methods are discussed through the paper.

229 One of the problems is that analysis is often of scarce, incomplete or, sometimes even has missing  
230 data [40]. The weakness in building a satisfying database arises mainly from building new lines, the  
231 new materials used in railway tech, and climate and traffic density changes over the years [41]. As a  
232 result, many precise safety estimates for the ensuing years need to be carried out, as many of the  
233 changes mentioned above have already occurred or will.

234 These changes have been seen to give rise to component failure rates due to lack of precise  
235 maintenance strategies based on insufficient risk analysis techniques. In the case of complex and  
236 sparse data, it is argued that quantitative based methods, e.g. Monte Carlo or Hazard Function, should  
237 be chosen to provide better information of possible risk factors and their consequences [42, 43]. In  
238 contrast to a deterministic approach, the well-built stochastic approaches of MC and HF might allow  
239 railway operators to eliminate undesirable time and financial losses. This is because the probabilistic

240 component failure models of the MC and HF techniques are entirely appropriate to complex  
241 engineering systems such as switch blade of a turnout. The blade mechanism often requires an intense  
242 care and maintenance as its geometry generally tends to be changed in use.

243 Furthermore, a recent study [44] has illustrated that such methods have another advantage over others  
244 for any type of infrastructure, particularly large scale systems, man-made, networked and operated  
245 from long distance, since their results provide much more solid information on total system  
246 vulnerability as a function of the input variables.

247 Considering the above papers and their conclusions, their methods could be well-adapted into any risk  
248 analysis attempt at understanding to what degree each component of a turnout system could have an  
249 effect on the safe passage of wagons through the turnout. This kind of research should be directed at  
250 optimising the maintenance intervals of system components in a particular type of the turnout.  
251 Considering how different is each response to safety failures, consequently contributing to the overall  
252 system vulnerability of the turnout, stochastic modelling using one of the two approaches is likely to  
253 suit.

254 However, the core problem of object-oriented modelling for complex engineering systems is related  
255 to slow simulation speed and the large number of input parameters [45]. Additionally, the authors  
256 prescribe that the sub-systems of a turnout should be taken into specific account in the railway  
257 industry risk management chain. Instead, the industry currently often prefers to accept the system as  
258 whole or simply classify it as crossing and switch [46]. From this perspective, these kinds of  
259 classifications make investigating risks and vulnerabilities inadequate and they need to evolve to  
260 approach sound estimates. Such an evolution would be able to take measures against risk and  
261 vulnerabilities due to a better understanding of how these arise in the complexity of turnout systems.

262 The importance of ensuring how accurate and appropriate data are collected is vital. Given the  
263 subsystem levels of a railway turnout as the aim of the risk assessment study, it is expected to have  
264 two possible sources of data which might be used for the assessment: 1) data through the analysis of  
265 similar railway systems, such as crossing, and then allocation/contribution of failures to the

266 subsystems of a turnout, and 2) data through elements and components of the subsystems of a turnout  
267 [47]. The latter is known as the bottom-up approach, while the former is the top-down approach. It is  
268 significant to underline that this classification is based, not on the organisation of the data, but the  
269 source of the data.

270 A failure to display signals at a turnout is a good example of this as the top-event probability in a fault  
271 tree model. If the logical aggregate of turnout subsystems related to signalling process estimates a  
272 failure, then it should be considered a bottom-up approach. On the other hand, if a failure to display  
273 signals is based on observation, e.g. the identification of procedural faults, and if the basic event  
274 probabilities, e.g. human-oriented operational failure of signalling, are the sole allocation of top-event  
275 probability based on various criteria, then the same FT model would be considered a top-down  
276 approach.

277 The results of these two approaches are highly likely to vary in the same study. Effort in deciding the  
278 structure of the study could be unrealistic. ASA's recent study of a complex engineering system [47]  
279 revealed that a sound estimation might be achieved with the application of both to a study, and then  
280 the aggregate of the study outcomes and overall failure probability can be reached using techniques  
281 such as Monte Carlo.

282 Expert review is still one of the essential elements in understanding risk components in railway  
283 studies [48]. In the literature, it is noticed that over 500 railway review-based risk analysis or  
284 management articles, reports and conference proceedings appear to have been published since 2010.

285 The implementation of expert review into risk analysis is often quite difficult, or even impossible in  
286 some cases [49], e.g. hazard function. On the contrary, more simple methods, such as FMEA, FTA or  
287 risk matrix could be more suitable to review implementation [50]. Furthermore, the majority of these  
288 methods are generally designed with a top-down approach. It is also important to choose methods for  
289 eliciting and aggregating expert opinion. The elicitation and aggregation processes of expert  
290 assessments are classified into two groups: behavioural and mathematical approaches [51]. The

291 former aims to produce some type of group consensus among experts, while the latter is performed by  
292 the decision maker using a set of mathematical methods.

293 In 2004, a research study based on the review implications provided solid information as to what  
294 aggregation techniques are effective in satisfying outcomes, by investigating 90 studies in different  
295 fields [52]. However, the results show that there seems to be no prominent all-purpose aggregation  
296 method for expert opinion, even if mathematical methods of aggregation, e.g. Bayes, often yield better  
297 results than behavioural methods.

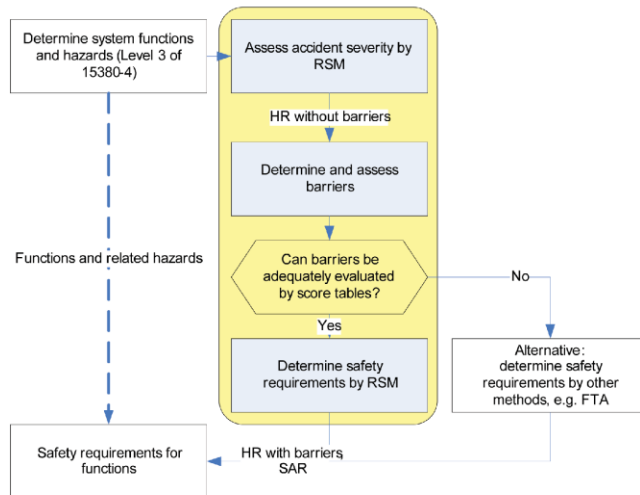
298 One of the suitable methods for expert reviews, risk matrix is one of the common methods for risk  
299 assessment and risk classification in the railway domain, e.g. BS EN 50126-1:1999; BS EN 50126-2,  
300 2007; BS ISO/IEC 26702, 2007. However, the technique has some concerns regarding [53-55]:

- 301 • calibration to the particular application,
- 302 • the dependence of results on the system level to which it is applied,
- 303 • vulnerability on the determination of parameter classes,
- 304 • challenges of directly taking barriers or risk reduction factors into account in the risk matrix.

305 On the other hand, the risk matrix is a well-accepted and easy-to-use tool, and can be useful for risk  
306 prioritisation, allowing these problems to be eliminated [56-57]. The elimination can be made through  
307 combination with another method which could additionally take into account the effect of barriers and  
308 their related risk reduction [58-59]. One of the most prominent candidates for combination is FTA, as  
309 used by risk priority numbers in the railway domain. Indeed, risk matrix has lost its reliability because  
310 accessible and improved large railway databases enable the performing of well-built sensitive  
311 quantitative analysis. A study of train control systems has been conducted for a comparison of risk  
312 matrix with a set of risk analysis methods, including semi quantitative (upgraded risk matrix methods)  
313 and quantitative [60]. Although the results of a basic risk matrix are seen to be unrealistic in regards to  
314 safety estimation, a proposed semi-quantitative method alongside the use of risk matrix is determined  
315 as the best approach. However, the research might be considered as incomplete and open to criticism,  
316 considering it does not include FTA-based or any advanced qualitative techniques, e.g. Bayes, in

317 comparison. In the case of such a comparison, the paper is highly likely to have given a different  
318 conclusion.

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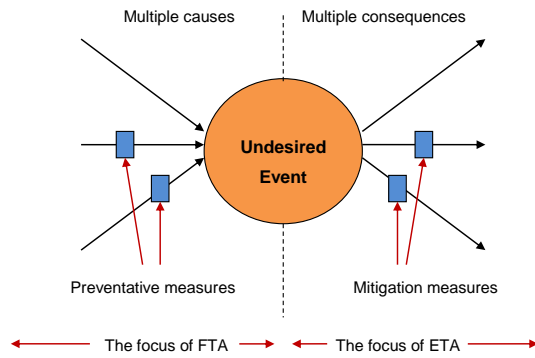
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321 *Figure 2 Overview of the combination model [61]*

322 Figure 2 shows the overall approach, jointly with additional and alternative steps. As seen in the  
323 figure, when barriers cannot adequately be evaluated by score tables, FTA can be added into the chain  
324 to determine what is needed, e.g. safety requirement in this case. Therefore, the final output comprises  
325 the assumptions on which the analysis rests, which may result in SAR (safety-related application  
326 rules) and HR (hazard rates) related to the functional failures (as hazards) of the technical system.

327 Some methods take proactively preventative measures, whereas others, e.g. ETA, do not. For  
328 instance, the focus of FTA is on provision against multiple causes leading to a number of undesired  
329 events. In other words, the events are likely to occur in the future and the probability of their  
330 occurrences is assumed to be reduced through FTA. On the other hand, the focus of ETA could be on  
331 mitigation measures leading to multiple consequences after any event occurs. Hence, the use of failure  
332 tracing methods is widely different from one to the other, since actions are taken either actively or  
333 proactively.

334 In fact, the two are complementary and are generally used together by focusing on opposite sides of  
335 an undesired event.



336

337 *Figure 3 Bow-tie technique*

338 The figure above shows how they fit together. This is often called the bow-tie technique. Only a  
 339 single ‘undesired event’ is shown in the figure; in the reality of the railway sector, multiple causes are  
 340 highly likely to result in many different events, initially, each then escalating with multiple  
 341 consequences. Each event can be analysed through FTA and ETA. In a nutshell, ETA is interested in  
 342 stopping an event escalating, whereas FTA is concerned with analysing faults which could lead to it  
 343 happening. Both can be applied qualitatively or, if data are available and satisfying, quantitatively.

344 The bow-tie could be used successfully to assess the adequacy of controls and identify areas for risk  
 345 reduction in properly operating railway turnouts. The aim could be to test the robustness and number  
 346 of existing safeguards and identify improvements.

347 For instance, the technique might be useful for risk assessment of driver-to-signaller train radio  
 348 communication system failures which are responsible for derailments at the turnouts, as stated in the  
 349 second section. It inherently has a graphical representation, which might result in easy understanding  
 350 of the relationships between the causes of unwanted events and their control. The assessment is highly  
 351 likely to identify procedural controls, along with integrity and functional requirements, and establish  
 352 issues requiring information, assessment or action where the effectiveness of a control might be  
 353 questioned.

354 However, the bow-tie might not be the panacea for all risk management problems. If a particular level  
 355 of risk is required to be revealed in absolute terms, the technique might not help directly. Similarly,



356 there could be better ways than using bow-ties to model the complex interrelationship between risk  
357 controls.

358 Additionally, there is another issue for classical risk analysis methods, e.g. FTA and ETA, typically  
359 decomposing a system into subsystems and basic elements. Investigating risks for a turnout system  
360 with strong interdependencies in nature has to go beyond the convention cause–consequence analysis  
361 in order to concentrate on spill-over clusters of failures. Indeed, the sum of the behaviour of  
362 individual components in a turnout cannot be expected to describe implicitly the behaviour of the  
363 whole system. This renders questionable the suitability of such risk analysis techniques. Moreover,  
364 pre-defined causal chains, e.g. defined by ETA, are likely to be inappropriate to identify hidden risks.

365 It is ultimately worth noting that each technique might provide different parameters or outputs that  
366 may be particularly useful regarding intended solutions of the problem. Therefore, a risk analysis  
367 method should be chosen, not only based on hazard, but also the consideration of the capabilities of  
368 each technique.

369 As a summary of outputs, desired outputs can be simple lists of individual failures (FMEA, RM),  
370 numerical estimates of system failure probabilities (MA, RBD, FTA), listings of event scenarios and  
371 their likelihoods (ETA), numerical system failure probabilities and sensitivities to input variables  
372 (BA, MC), or unique combinations resulting from a combination of these methods (e.g. use of both  
373 FTA and ETA).

374 As regards successful application of compressive risk analysis methods, British boards, e.g. London  
375 Underground Board (LUB) and The Rail Safety and Standards Board (RSSB), appear to be very  
376 successful and, in 2015, were ranked top among the EU-25 countries across all state-specific national  
377 reference values [62].

378 Using a good example of bow-tie techniques, London Underground Board and the UK national  
379 railway network currently rely on their own risk models, namely the LUQRA (London Underground  
380 Quantitative Risk Assessment) and the RSSB SRM (Safety Risk Model), respectively. The general  
381 common purposes of the models are, briefly: assessment of risk and risks of change, understanding

382 current risks, identification of mitigation measures and key risk contributors and risk-based  
383 improvement planning [63-64]. The main difference between the two is that the LUQRA is designed  
384 by considering more serious injury and fatality relative to minor injuries.

385 In contrast to using the same structured model with bow-tie techniques, their judgements are different  
386 to each other. For instance, both the RSSB and the LU use separate fault/event tree models for  
387 derailment at various different speeds. Other situations affecting the results, e.g. how far the derailed  
388 train moves away from the centre of the track or how many people there are on the derailed train, are  
389 considered through the ET model, which means there are many approximations and assumptions  
390 made by different analysts in terms of the points of detail which are less or more important for  
391 accident consequences [65].

392 Additionally, despite the models being at system levels, the LUQRA quantifies first at the system and  
393 then at line-level, considering line-specific factors, and, lastly, aggregates the line representations of  
394 risk to the overall system representation, whereas the other begins with the whole system  
395 representation and then disaggregates it to reach risk representations for individual routes [66-68].

396 The models take into account: train accidents, including collusion and derailment, movement  
397 accidents, including various interfacing problems, and other malicious non-movement accidents.  
398 However, the RSSB SRM does not inherently include accidents most seen in underground lines, such  
399 as flooding and arching, whereas the LUQRA does.

400 Furthermore, the data used by the both models, is: 1) derived from historic data; 2) normalised per  
401 relevant unit of railway activity; 3) evaluated to make a decision on whether changes in the railway or  
402 its operation may have influenced the normalised rate of occurrence of such events; and 4) multiple  
403 backups of current relevant volumes concerning railway activity to achieve the best estimation of  
404 forecasting the frequency of such an event today. However, in the RSSB SRM, database updates are  
405 carried out more often and its database covers a shorter time period.

406 Upon the request of the Office of Rail Regulation in the UK, a report [65] has been published to  
407 reveal the one closest to reality through comparison of the general nature of the outputs, produced by

408 both models, using recent actual safety performance. The outputs of the models in the report covers:  
409 1) top event frequencies and annual risks, 2) probability/consequence of top event outcomes, 3)  
410 frequencies/number curves.

411 Comparison between the actual experience of recent years and the current risk model predictions  
412 shows that the LU QRA`s average estimates for five years from 2006-2007 to 2010-11 are somewhat  
413 higher than the reality. The LU QRA predicts about an average six passenger fatalities per year for the  
414 events, while the RSSB SRM estimates an average of around 11. However, the actual average  
415 numbers per year for the LU QRA and the RSSB SRM are 0.8 for LU and 6.8 for National Rail,  
416 respectively. This pessimistic attribute of the LU QRA can be explained by: 1) risk models of  
417 included top events not having been updated for some time; 2) the statistical data applied in  
418 quantifying the model being derived from longer time periods than tend to be used by RSSB; 3)  
419 beginning with a picture of the whole system and then disaggregating it, which could be somehow  
420 more beneficial for complex scenarios.

421 On the other hand, both models provide a distorted picture of risk, mainly arising from the following  
422 concerns: 1) incompleteness – leaving out rare but significant events previously experienced in the  
423 UK; 2) limited database - using only own database; 3) backward looking - addressing only past events  
424 rather than predicting and integrating current underlying risk; 4) uncalibrated process - leading to  
425 under-estimating or consistently over-estimating safety risks.

426 To address these in turn: where the models might be incomplete and limited, global events can be  
427 incorporated into their database with proper modelling to obtain UK-appropriate estimates of  
428 frequencies and consequences. As regards backward looking, the models make an assessment of risk,  
429 doing a scale up/down of current incident rates through multiplication of current activity volumes  
430 with recent normalised rates. Although RSSB might occasionally make changes to the recently  
431 observed rate, both may need to identify the sensitivity of risk to various aspects of safety  
432 performance improvement in accordance with their activities. As regards the data calibration of the

433 models, the LU might err on the side of pessimism in its risk estimates, as smaller units of railway  
 434 increase the areas where the model could tend towards using longer term incident data.

435 All the methods to use in a railway turnout system are evaluated in the following table [69-72];

Technique	Life cycle phases	Strengths	Weakness	Availability prediction	Common cause failures	Effects of uncertainty in data	Proactive use
RM	All phases	Quick preparation; suitable in the case of subjective data, e.g. expert opinion on only ties degradation of a turnout.	Inadequate for complex systems; cannot identify dependencies such as signalling errors.	Yes	No	No	Yes
FMEA	After design is finalised.	good for identifying single point failures. e.g. electrification process of a switch mechanism.	Human error not addressed; unable to reflect system redundancies, interactions, and Common Cause Failures.	No	No	No	Yes
RBD	Throughout life part. Design phase.	As for FTA	As for FTA	Yes	Yes	No	No
ETA	All phases	Excellent tool to model temporal escalation of events such as high speed based derailment; ideally suited to model efficiency of safety critical tasks and emergency response; provides numerical estimate of likelihood of an escalated event such as operational faults;	Dependencies highly on the correct capture of event escalation; needs scarce data for such complex systems as aging any railway components through FTA.	No	Yes	Yes	Yes
MA	Essentially, design stages	Good for complex systems; good tool for identifying process inefficiencies.	Unable to reflect redundancies and Common cause failures.	Yes	Depends on model	Yes	No
HF	Design of emergency Preparedness plans	Very thorough Technique: evaluates existing safeguards and identifies ultimate	For a human-based failures, Quantification may be misleading since such failures are quite difficult to	Yes	Depends on model	Yes	Yes

	and evaluation of safety critical tasks	consequences. May be good tool to arrive safety-based maintenance model of a turnout.	model; due to its reliance on scarce data to model, gathering of data might be difficult.				
MC	To establish properly reliability of system, ideally during consolidate d design, but could be used in all phases	Once model built, input distributions are quickly updated to yield new results; an Intuitive process, helping users to add some qualitative data into a mathematical model which describes the risk parameter; provides a range of consequences, enabling better estimation of risk.	Creation of a mathematical model can be challenging; relies on computerised methods, e.g. spread sheeting; satisfaction of the analysis highly depending on complexity.	Depends on model	Depends on model	Yes	Yes
FTA	Throughout all stages of operation.	May be excellent for complex systems where interaction and combination of events and failure needs to be considered; uses properly statistical data of component failures of a turnout to evaluate probability for unwanted top event; provides visual model of a safety system; provides ranked lists of critical turnout components; an excellent tool based on a qualitative or quantitative application to model redundancies and fault tolerance (vulnerability).	In spite of Databases unsuitable for specific application, e.g. Aging of rail track, failure information might be supported using FORM methods; unable to model temporal events of a turnout such as changing weather conditions. Dependencies on correct capture of faults and failure mechanisms and interaction to predict system behaviour.	Yes	Yes	Yes	Yes

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438

## 439 7 Concluding Remark

440 Railway turnout is a complex system, which is used to divert a train from one track to another. Its  
441 geometry and gradient constraints make it one of the most critical railway infrastructures. Significant  
442 complexity of railway turnout results in emerging risks during rail operations. This has been proven  
443 by a large number of train derailments at or nearby railway turnouts and crossings. Such incidents  
444 cause operational downtime and financial losses, and sometimes the loss of lives. The proper  
445 estimation of the high level of risk posed by railway turnout systems is essential for companies and  
446 organisations in order to operate the entire railway system without any safety concerns. With the  
447 increasing interest in railway transportation, the risk in railway turnout systems as a most problematic  
448 one, one which might be expected to increase and require more complex analysis.

449 This review paper assists in evaluating the existing understanding and practices of risk analysis and  
450 modelling, and in revealing the gaps in the industry. It has been seen that the industry uses a wide  
451 range of risk analysis modelling and gains different outcomes. Research showed that railway industry  
452 needs to pay special attention to monitor and manage interconnected risks, in order to improve public  
453 safety and operational reliability. The paper thus presents the state-of-the-art risk management  
454 techniques considering systems thinking approach, diversity of emerging risks and variety of risk  
455 analysis methodologies. Comparative evaluation of the techniques has been comprehensively  
456 discussed with relation to railway incidents. The practical guidelines have been summarised for  
457 railway practitioners so that risk management processes can be enhanced for rail transport with  
458 special respect to railway switches and crossings. As a complex system, a railway turnout is evaluated  
459 to be appropriately fitted for downward models. Furthermore, it has been found out that there are  
460 many problems updating existing risk levels and model calibration. Solutions to these, such as  
461 integration of databases, calibration, etc. can be recommended, but their impacts and significance  
462 require further research.

463 There is no question that risk analysing, modelling and management of railway systems provide an  
464 invaluable tool for railway companies and organisations to forecast various scenarios and then

465 minimise their effects. Addressing areas arising from the discussions, the following might be  
466 underlined as envisaged to be worth future development.

467 • The benefits of greater ability to select, evaluate and discuss relevant aspects of risk analysis  
468 modelling to meet suitable safety criteria of railway turnout systems, e.g. using a continuous  
469 updating process whereby a large number of outputs in each particular case is obtained by  
470 using many different methods and inputs, and then comparing the outputs with reality  
471 annually to optimise and calibrate the expectation.

472 • The reaction of more integrated environments for different risk analysis; the different levels  
473 of various risk factors, such as railway components aging and environmental-based, can be  
474 integrated with each other to forecast more accurately the likelihood of occurrence at turnout  
475 systems, thereby revealing the quantitative relation between them. In this example, the  
476 integration of both factors might lead to different risk levels, even across the same railway  
477 line, which might provide a better understanding of the real level of risk rather than levelling  
478 out the overall risk.

479 • The outcomes of building more effective databases. Where any discovered new events are  
480 expected to occur and data are incomplete, as often seen following technology transfers, it  
481 might be better to incorporate the external data into the existing models with proper  
482 modelling to derive UK-appropriate estimates of frequencies and consequences.

483 • The effect of the same detailed Mapping Top Events of estimations throughout the industry,  
484 i.e. any hazard on one side can, in some cases, be subdivided into more than one category on  
485 the other. Standardised titles and subtitles might be beneficial to approximate accurate risk  
486 levels in a particular case.

487 • Various quantitative cost-benefit optimisations of all those points above to learn what needs  
488 to be extended.

489

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497

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